

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

UH9000F

UHD9000F

for

BH

BL

BT

BD

GC

EG

EF

TB

AG

FS

PFE

TC

AL

**FLAT BED OVERLOCK SPECIFIC
PARTS**

Parts List



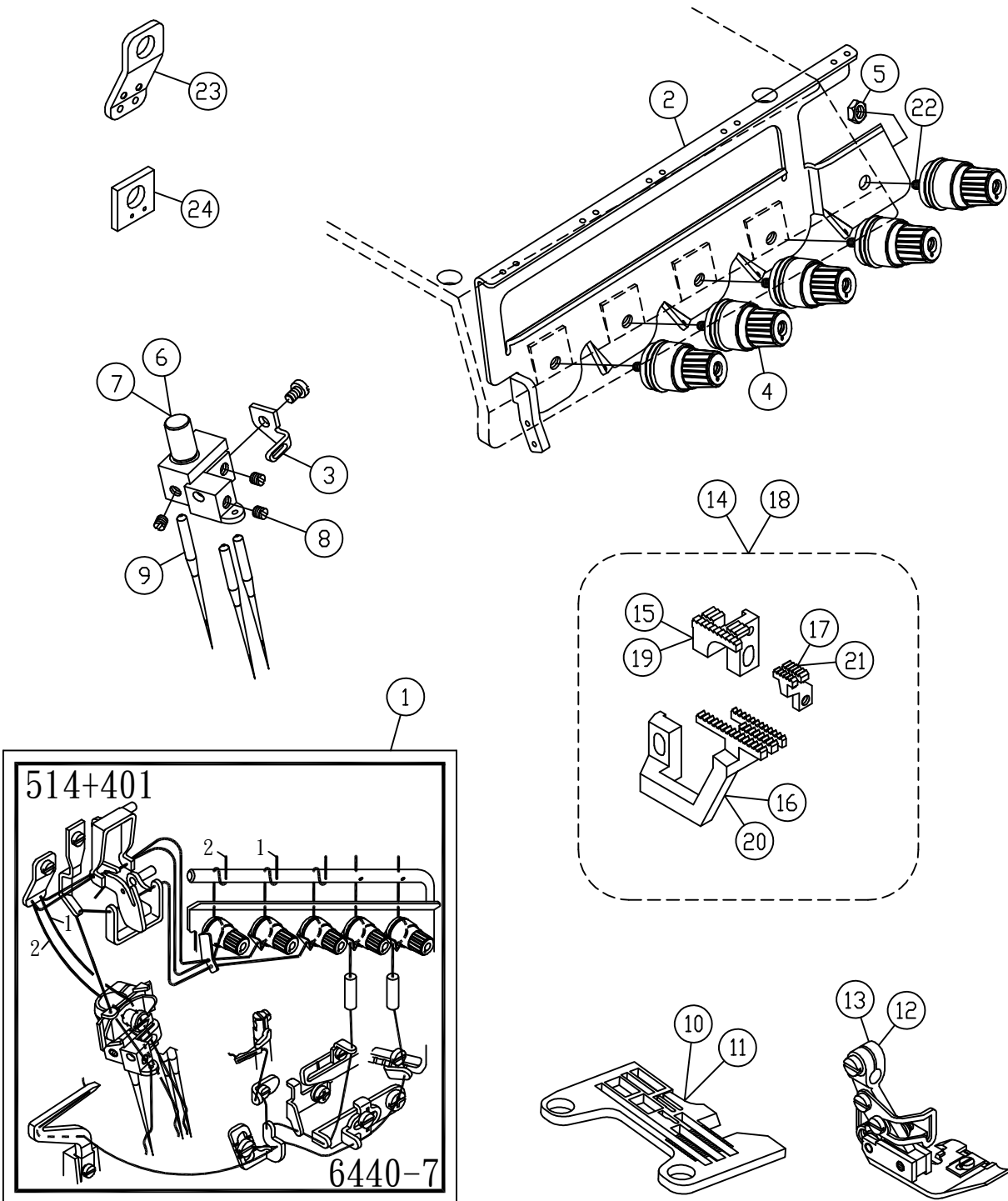
精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

Vel. Ver 1.0 2024.01
NO.UH8305-01-24-01

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六線萬用型 6-THREAD MUTI-USE OVERLOCK MACHINE (FOR UH9006F)

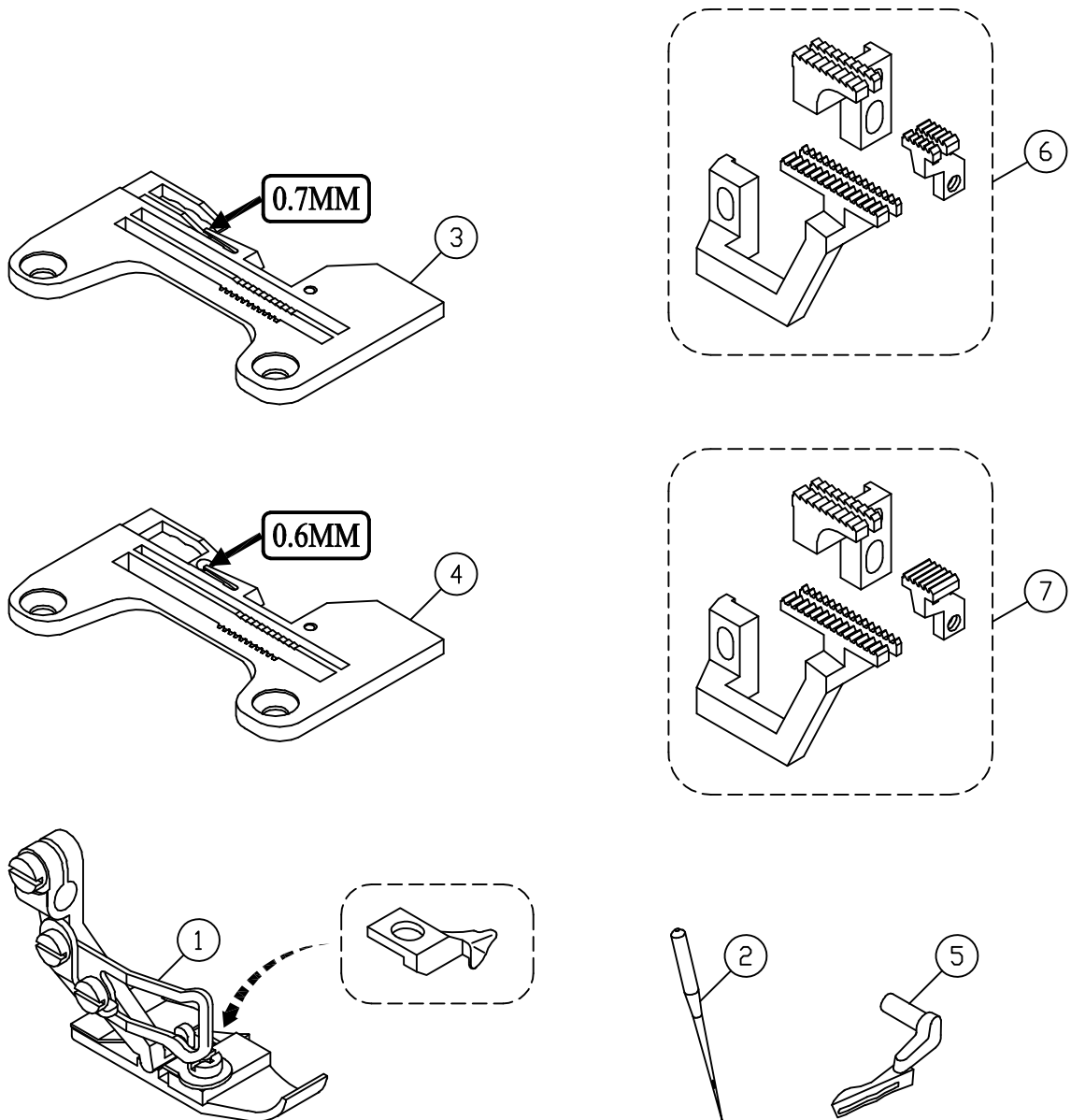


機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UH9006F-3243-M44		5212TP0041	5212PF0015	5212FD0011	5212DF0002	5212AF0001	5212NC0007
UH9006F-5243-M44		5212TP0042	5212PF0014	5212FD0011	5212DF0002	5212AF0001	5212NC0008

六線萬用型 6-Thread Muti-Use Overlock Machine (For UH9006F)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	66440-7	穿線貼紙	Threading Diagram For UH9006F	1
2	2120060126	導線板	Thread Guide Plate	1
3	2120060103	導線	Thread Guide	1
4	212A0001055	張力控制組(紅)	Tension Controlle Asm.	1
5	8SA44400307A	螺帽	Nut	1
6	5212NC0007	針留	Needle Holder	1
7	5212NC0008	針留	Needle Holder	1
8	8SH32440300A	螺絲	Screw	3
9	66732-11	針	Needle	3
10	5212TP0041	針板	Needle Plate	1
11	5212TP0042	針板	Needle Plate	1
12	5212PF0015	壓腳組	Presser Foot Asm.	1
13	5212PF0014	壓腳組	Presser Foot Asm.	1
14	5212DG0005	送布齒組	Feed Dog Asm.	1
15	5212FD0011	主送布齒	Main Feed Dog	1
16	5212DF0002	差動送布齒	Differential Feed Dog	1
17	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
18	5212DG0005	送布齒組	Feed Dog Asm.	1
19	5212FD0011	主送布齒	Main Feed Dog	1
20	5212DF0002	差動送布齒	Differential Feed Dog	1
21	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
22	2100041142	螺樁	Stud	1
23	2120060104	導線	Thread Guide	1
24	2100040752	定位片	Stopper	1

下捲鑲邊 FINE EDGING FOR (UH90B3F-022-F04) 、(UH90B3F-022-L04)

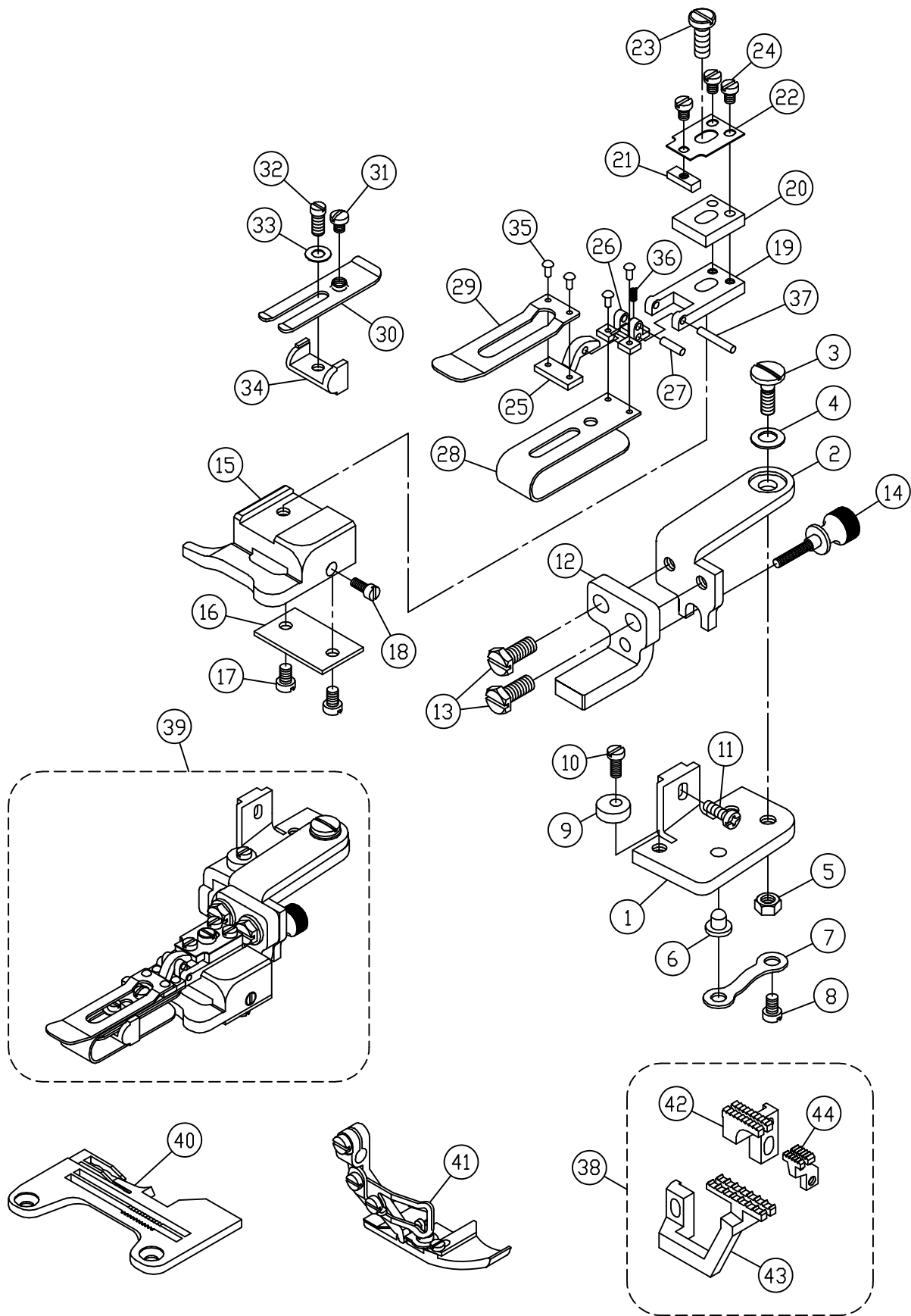


機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	上結線鉤 Upper Looper	針 Needle
UH90B3F-022-F04		5212TP0B02	5212PF0B02	5212DG0B02	5212UL0004	DC*27#9
UH90B3F-022-L04		5212TP0044	5212PF0B02	5212DG0001	5212UL0004	DC*27#9

下捲鑲邊 Fine Edging For (UH90B3-022-F04) 、(UH90B3F-022-L04)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	5212PF0B02	壓腳組	Presser Foot Asm.	1
2	66732-9	針	Needle	1
3	5212TP0044	針板	Needle Plate	1
4	5212TP0B02	針板	Needle Plate	1
5	5212UL0004	上結線鉤	Upper Looper	1
6	5212DG0001	送布齒組	Feed Dog Asm.	1
7	5212DG0B02	送布齒組	Feed Dog Asm.	1

BH003 盲縫導模 BLIND HEMMING



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9013F-032-L05/BH003		5212TP0013	5212PF0101	5212FD0002	5212DF0003	5212AF0001

BH003 盲縫導模 Blind Hemming

序號	物料編號	名	稱	單位用量	
Ref. No.	Parts.No.	Description		Amt. Req.	
1	4BH0030101	承座	Bracket	1	
2	4BH0020102	活動臂	Arm	1	
3	8SC44401109E	樞銷螺栓	Screw	1	
4	4BH0020104	波形墊圈	Washer	1	
5	8SA44400307A	螺帽	Nut	1	
6	4BH0020106	定位銷	Pin	1	
7	4BH0020107	簧片	Spring	1	
8	8SC32440406A	螺絲	Screw	1	
9	4BH0020109	定位凸輪	Cam	1	
10	8SB32440705A	螺絲	Screw	1	
11	8MC04281207D	螺絲	Screw	1	
12	4BH0020112	導軌	Guide	1	
13	8SK44400907D	螺絲	Screw	2	
14	4BH0020114	調整螺樁	Stud	1	
15	4BH0030115	捲鈹舌	Glota Guide	1	
16	4BH0030116	托底板	Plate	1	
17	8SB32440505A	螺絲	Screw	2	
18	8SB24560504A	固定螺絲	Screw	1	
19	4BH0020119	固定座	Hing Seat	1	
20	4BH0020120	墊片	Spacer	1	
21	4BH0020121	鎖扣塊	Stopper	1	
22	4BH0020122	簧片	Spring	1	
23	8SC36401307D	螺絲	Screw	1	
24	8SB24560604B	螺絲	Screw	3	
25	4BH0020125	活頁座	Hook	1	
26	4BH0020126	活動座	Hing	1	
27	4BH0020127	樞銷	Pin	1	
28	4BH0020128	卷板	Folder	1	
29	4BH0020129	活頁	Lever	1	
*	30	4BH0020130	隔片	Spacer	1
*	31	8SB32440305A	螺絲	Screw	1
*	32	8SB32440704A	螺絲	Screw	1
*	33	4BH0020133	墊圈	Washer	1
*	34	4BH0020134	滑塊	Regulator	1
	35	4BH0020135	鉚釘	Rivet	4
	36	4BH0020136	彈簧	Spring	1
	37	4BH0020137	樞銷	Pin	1
	38	5212DG0001	送布齒組	Feed Dog Asm.	1
* *	39	4BH0030139	捲鈹組合	Folder Asm.	1
	40	* * * * *	針板	Needle Plate	
	41	* * * * *	壓腳組	Presser Foot Asm.	
	42	* * * * *	主送布齒	Main Feed Dog	
	43	* * * * *	差動送布齒	Differential Feed Dog	
	44	* * * * *	輔助送布齒	Auxiliary Feed Dog	

* 薄物用

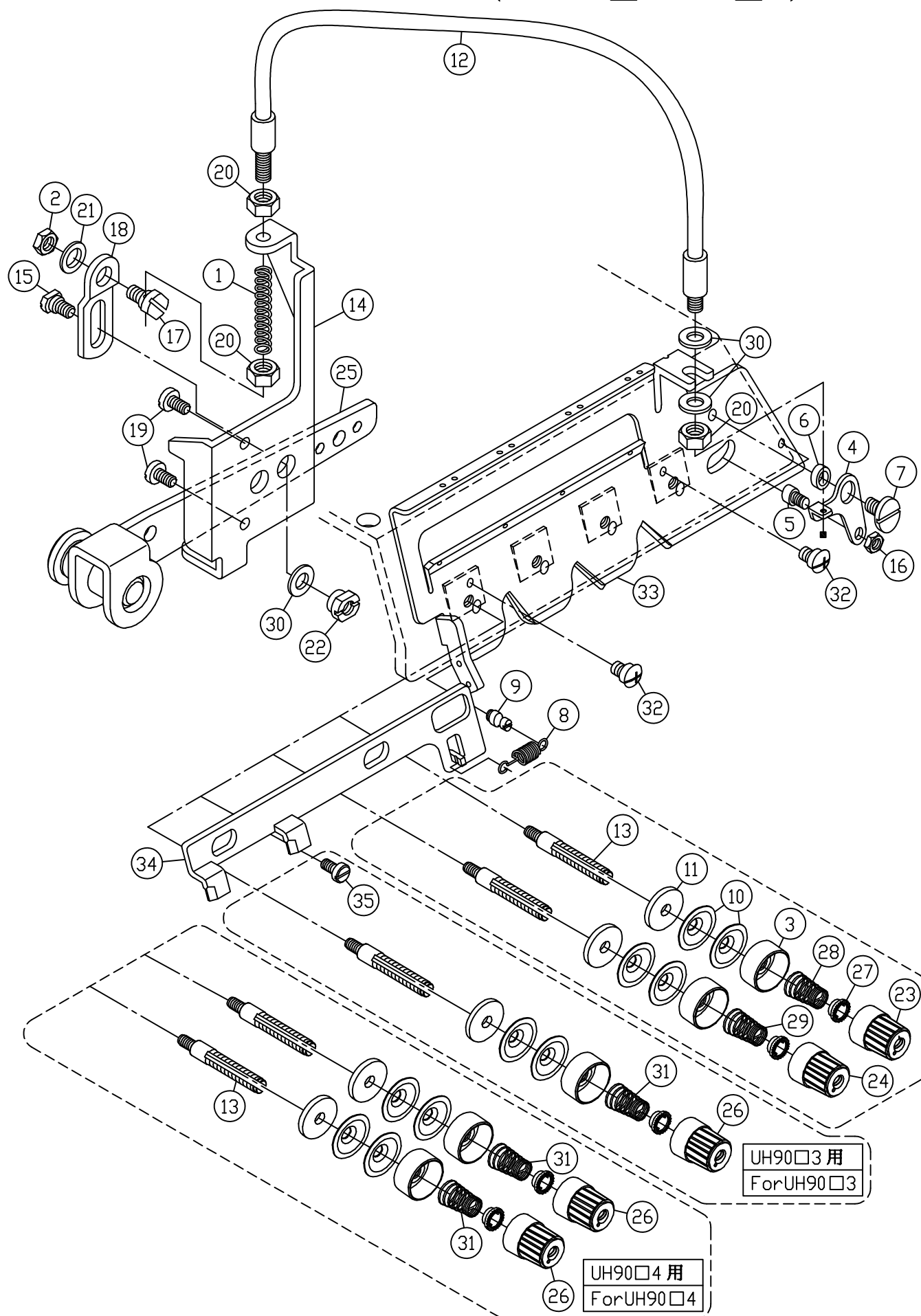
** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

BL073 BL074 縫線張力控制組 (UH90□3F UH90□4F 用)

THREAD TENSION CONTROL (FOR UH90□3F UH90□4F)



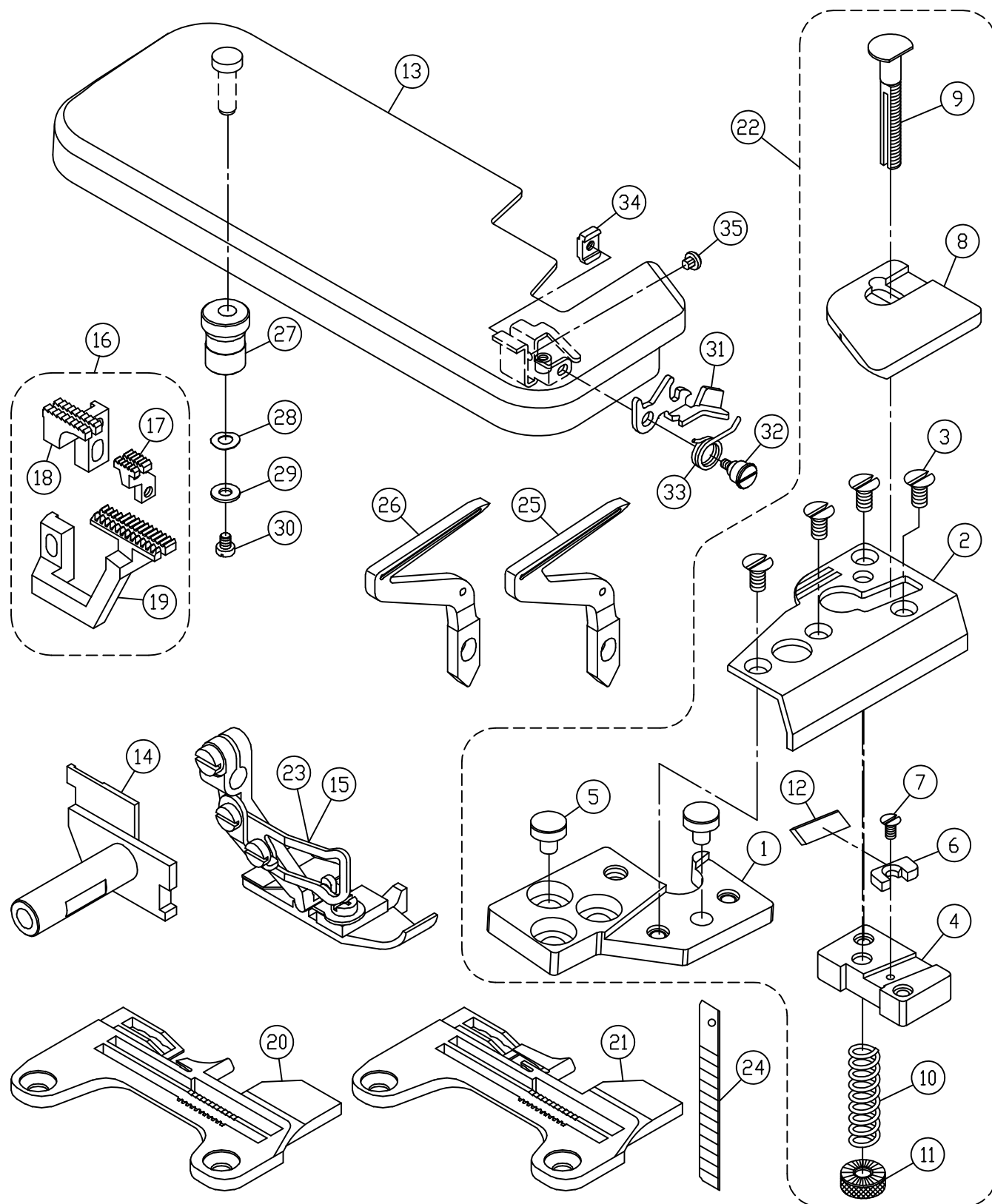
BL073 BL074 縫線張力控制組 (UH90□3F UH90□4F用)

Thread Tension Control (For UH90□3F UH90□4F)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.	
				BL073	BL074
1	4BL03C0108	壓縮彈簧	Spring	1	1
2	8MA06400510A	螺帽	Nut	1	1
3	2200000305	彈簧座	Tension Spring Retainer	3	4
4	4BL05301041	擺動臂	Arm	1	1
5	4BL0530105	驅動銷	Pin	1	1
6	4BL05301061	隔環	Ring	1	1
7	4BL0530107	樞銷螺樁	Stud	1	1
8	4BL0530108	拉伸彈簧	Spring	1	1
9	4BL0530109	螺樁	Stud	1	1
10	2100001126	張力控制盤	Tension Disc	6	8
11	2100001127	羊毛氈	Felt	3	4
12	4BL0530112	絞線組	Pipe Asm.	1	1
13	2100001120	螺樁	Stud	3	4
14	4BL0530114	支架	Guide Bracket	1	1
15	4BL0530115	螺樁	Stud	1	1
16	8MA04280307A	螺帽	Nut	1	1
17	4BL03B0113	螺絲	Screw	1	1
18	4BL0530137	連結片	Joint	1	1
19	8MC04281007D	螺絲	Screw	2	2
20	8MA05320408A	螺帽	Nut	3	3
21	2100000645	墊圈	Washer	1	1
22	4BL0530122	螺帽	Nut	1	1
23	2100001121	張力調整螺帽(藍)	Tension Nut (Blue)	1	1
24	2100001121	張力調整螺帽(黃)	Tension Nut (Yellow)	1	1
25	4BL0530139	拉桿	Lever	1	1
26	2100001121	張力調整螺帽(紅)	Tension Nut (Red)	1	2
27	2100001122	止滑齒輪	Bush	3	4
28	2100001132	錐型彈簧(藍)	Spring (Blue)	1	1
29	2100041131	錐型彈簧(黃)	Spring (Yellow)	1	1
30	2200001025	墊圈	Washer	3	3
31	2100001123	錐型彈簧(紅)	Spring (Red)	1	2
32	8MB04280807D	螺絲	Screw	2	2
33	4BL05301461	導線板	Thread Guide Plate	1	1
34	4BL0530147	楔板	Wedge Seat	1	1
35	8SB44400608K	螺絲	Screw	1	----

BT086 線頭夾持組與專用零件

KNIFE ASSEMBLY



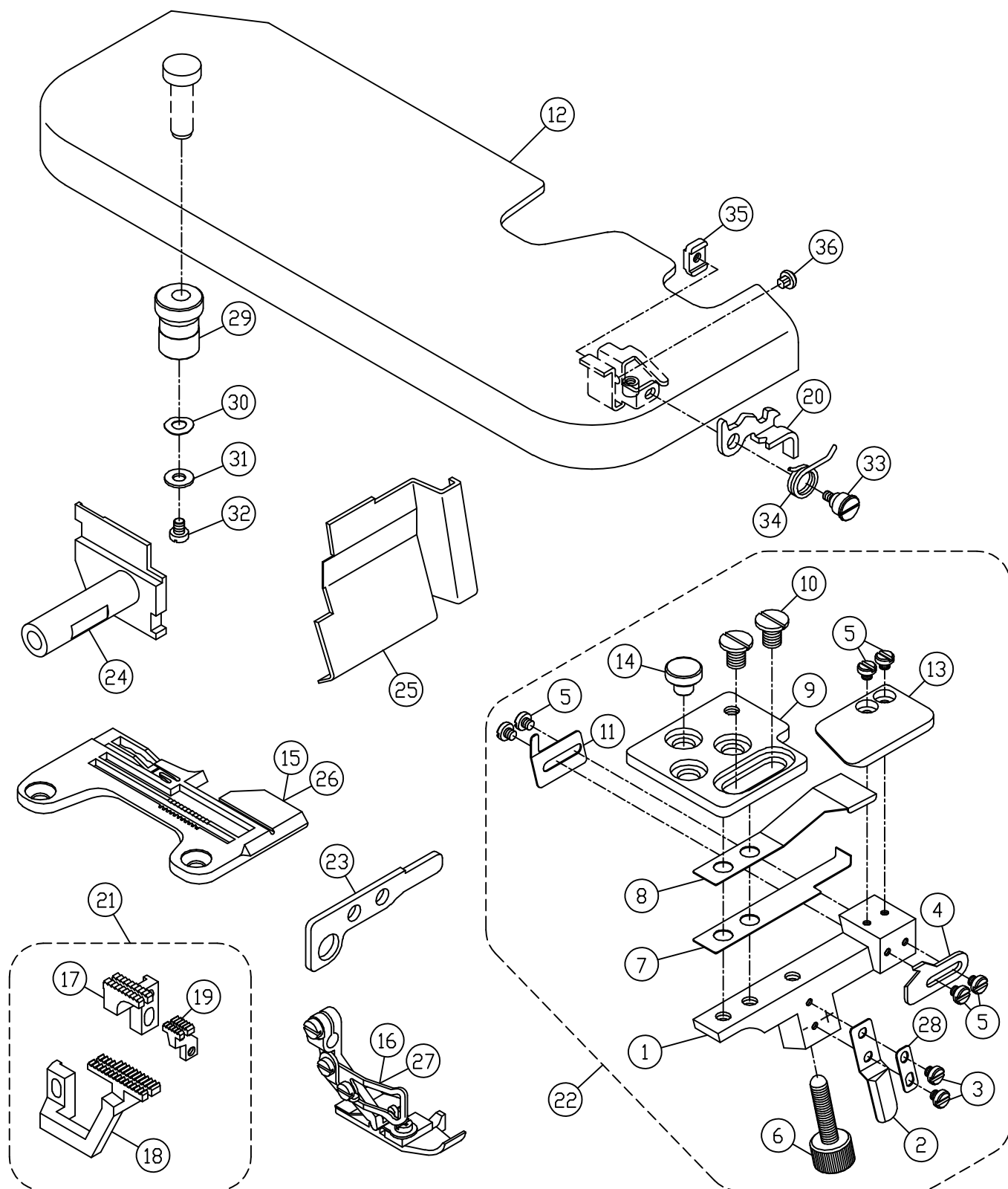
機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	下結線鉤 Lower Looper
UH9023F-032-M04/BT086		5212TP0055	5212PF0201	5212FD0003	5212DF0004	5212AF0001	5212LL0001
UH9024F-242-M14/BT086		5212TP0056	5212PF0202	5212FD0003	5212DF0004	5212AF0001	5212LL0003

BT086 線頭夾持組與專用零件**Knife Assembly**

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4BT0860101	前針板座	Front Support	1
2	4BT0860102	刀座	Knife Holder	1
3	8ME03200606D	螺絲	Screw	4
4	4BT0860104	承座	Bracket	1
5	2120000137	孔塞	Plug	1
6	4BT0860106	固定塊	Bracket	1
7	8ME02160405A	螺絲	Screw	1
8	4BT0860108	護蓋	Cover	1
9	4BT0860109	螺絲	Screw	1
10	4BT0860110	彈簧	Spring	1
11	4BT0860111	螺帽	Nut	1
12	4BT0860112	割線刀	Knife	1
13	4BT0860113	布鈑	Cloth Plate	1
14	2120030714	下刀架	Lower Knife Holder	1
15	5212PF0201	壓腳組	Presser Foot Asm.	1
16	5212DG0201	送布齒組	Feed Dog Asm.	1
17	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
18	5212FD0003	主送布齒	Main Feed Dog	1
19	5212DF0004	差動送布齒	Differential Feed Dog	1
20	5212TP0055	針板	Needle Plate	1
21	5212TP0056	針板	Needle Plate	1
22	/BT086	線頭夾持組	Knife Assembly	1
23	5212PF0202	壓腳組	Presser Foot Asm.	1
24	4BT0860124	割線刀組	Knife	1
25	5212LL0003	下結線鉤	Lower Looper	1
26	5212LL0001	下結線鉤	Lower Looper	1
27	2120000149	偏心套管	Eccentric Bushing	1
28	2120000150	波形墊圈	Waved Washer	1
29	2120000151	墊圈	Washer	1
30	8MC04280607D	螺絲	Screw	1
31	2120000155	布鈑鎖扣	Hook	1
32	2120000156	螺樁	Stud	1
33	2120000157	彈簧	Spring	1
34	2120000160	夾板	Clamp	1
35	2120000190	防震橡膠墊	Cushion Rubber	1

BT084 線頭夾持組與專用零件

KNIFE ASSEMBLY



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	送布齒組 Feed Dog Asm.
UH9023F-032-M04/BT084		5212TP0050	5212PF0201	5212FD0003	5212DF0004	5212AF0001	5212DG0201
UH9024F-242-M14/BT084		5212TP0029	5212PF0202	5212FD0003	5212DF0004	5212AF0001	5212DG0201

BT084 線頭夾持組與專用零件

Knife Assembly

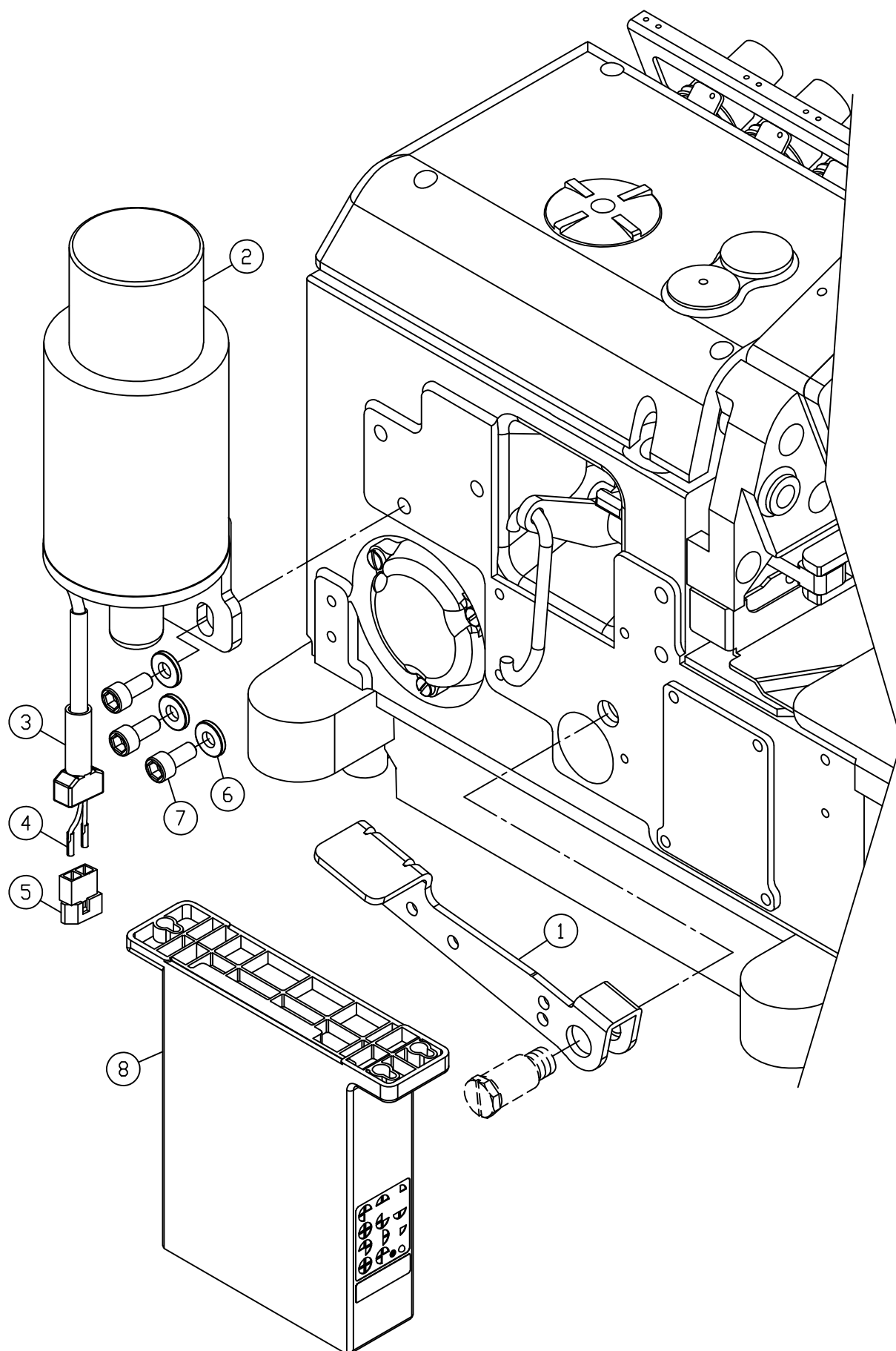
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4BT0840105	夾簧座	Spring Base	1
2	4BT0820102	止動壓板	Stopper	1
3	8SB24560205A	螺絲	Screw	2
4	4BT0820104	切線刀	Cutter	1
5	8SB24560205A	螺絲	Screw	6
6	4BT0820106	螺絲	Screw	1
7	4BT0820107	調整簧片	Spring	1
8	4BT0820108	夾線簧片	Thread Holder	1
9	4BT0840101	針板座	Bracket	1
10	8SB44400608K	螺絲	Screw	2
11	4BT0820111	線頭定位鉤	Stopper	1
12	4BT0840102	布板	Cloth Plate	1
13	4BT0820113	護蓋	Spring Cover	1
14	2120000137	孔塞	Cushion Rubber	1
15	5212TP0050	針板	Needle Plate	1
16	5212PF0201	壓腳組	Presser Foot Asm.	1
17	*****	主送布齒	Main Feed Dog	
18	*****	差動送布齒	Differential Feed Dog	
19	*****	輔助送布齒	Auxiliary Feed Dog	
20	4BT0840103	鎖鉤	Hook	1
21	5212DG0201	送布齒組	Feed Dog Asm.	1
** 22	4BL073A0222	線頭夾持組	Knife Assembly	1
23	4BL0530301	導軌	Guide	1
24	4BL0530302	下刀座	Lower Knife Holder	1
25	4BT0840104	導布屑	Chip Guide	1
26	5212TP0029	針板	Needle Plate	1
27	5212PF0202	壓腳組	Presser Foot Asm.	1
28	4BT0820114	簧片	Spring	1
29	2120000149	偏心套管	Eccentric Bushing	1
30	2120000150	波形墊圈	Waved Washer	1
31	2120000151	墊圈	Washer	1
32	8MC04280607D	螺絲	Screw	1
33	2120000156	螺樁	Stud	1
34	2120000157	彈簧	Spring	1
35	2120000160	夾板	Clamp	1
36	2120000190	防震橡膠墊	Cushion Rubber	1

** 整組套件

***** 詳細資料請參照左圖

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PFE011 電控式抬壓腳裝置與相關零件
THREAD-WIPE PRESSER FOOT COMPONENTS

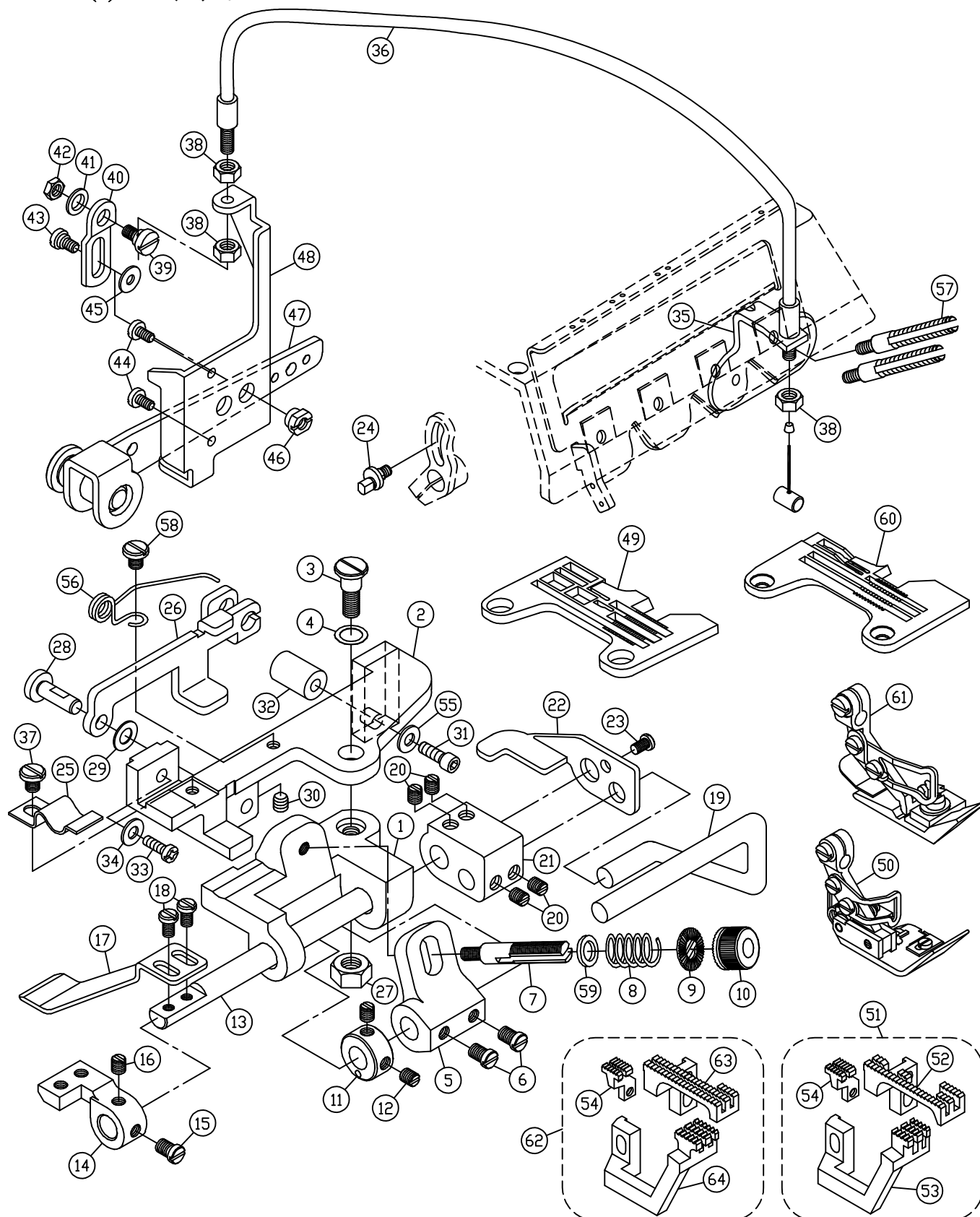


PFE011 電控式抬壓腳裝置與相關零件**Thread-Wipe Presser Foot Components**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4TC0220103	拉桿	Level	1
2	4TC0220102	電磁鐵組	Solenoid Asm.	1
3	4AL013013	連接器套頭2P	Power Cord Cap	1
4	4AL013015	2P母端子	Power Cord	2
5	4AL013017	2P母扣連接器	Power Cord	1
6	2100000323	墊圈	Washer	3
7	8MM06401210A	螺絲	Screw	3
* 8	4MN0280104	控制箱(TD-254)	Control Box	1

* For TD-254

GC060 (1) 摺景裝置 GATHERING

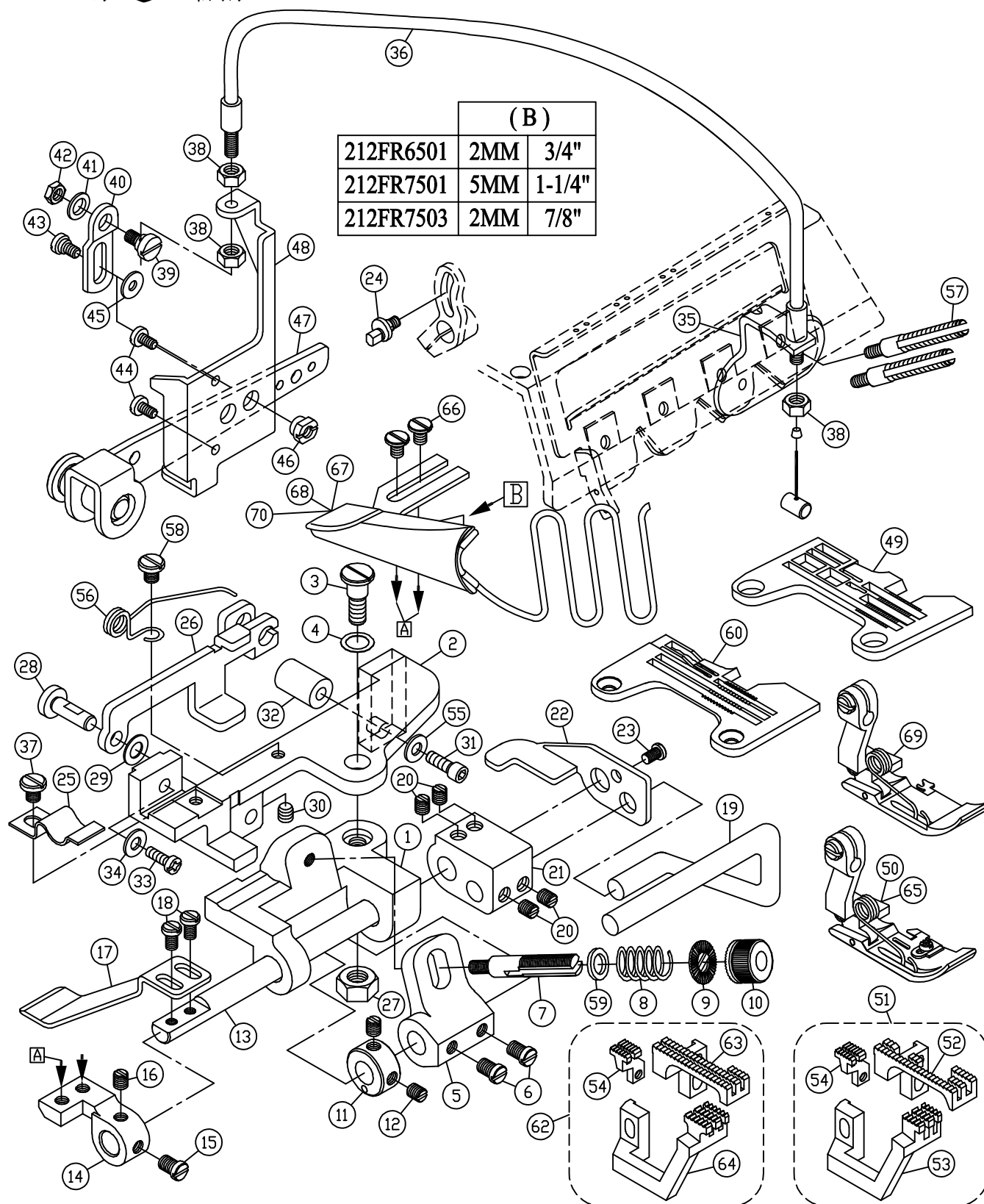


機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	送布齒組 Feed Dog Asm.
UH9044F-243-M14/GC060		5212TP0015	5212PF0404	5212FD0404	5212DF0404	5212AF0001	5212DG0404
UH9045F-353-M16/GC060		5212TP0038	5212PF0402	5212FD0014	5212DF0009	5212AF0001	5212DG0401

GC060 (1) 摺景裝置 Gathering

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4GC0600101	固定座	Bracket	1
2	4GC0600102	支架	Guide Bracket	1
3	4GC0600103	螺樁	Stud	1
4	4GC0600104	波型墊圈	Waved Washer	1
5	4GC0600105	承座	Bracket	1
6	8SB44400706B	螺絲	Screw	2
7	2100001120	螺樁	Stud	1
8	4ST0570226	壓縮彈簧	Spring	1
9	2100051135	止滑墊圈	Spring Bushing	1
10	2100051134	調節螺帽	Tension Nut	1
11	4ST0570229	定位環	Collar	1
12	8SH44400500A	螺絲	Screw	2
13	4GC0600113	軸	Shaft	1
14	4ST0570234	固定座	Bracket	1
15	8SB44400606A	螺絲	Screw	1
16	8SH44400500A	螺絲	Screw	1
17	4GC0600117	隔板	Blade	1
18	8SB36400708A	螺絲	Screw	2
19	4GC0600119	扳手	Lever	1
20	8MH05320400A	螺絲	Screw	4
21	4GC0600121	支架	Bracket	1
22	4GC0600122	連桿	Link	1
23	8MC04280607D	螺絲	Screw	1
24	4GC0600124	變距連結銷	Pin	1
25	4GC0600125	簧片	Spring	1
26	4GC0600126	拉桿	Lever	1
27	8SA64240511A	螺帽	Nut	1
28	4GC0600128	樞銷	Pin	1
29	4GC0600129	墊圈	Washer	1
30	8MN04280400A	螺絲	Screw	1
31	8MB05323009B	螺絲	Screw	1
32	4GC0600132	套管	Thread Guide	1
33	8MC04281407D	螺絲	Screw	1
34	2100000223	墊圈	Washer	1
35	4GC0600135	支架	Guide Bracket	1
36	4GC0600136	絞線組	Guide Asm.	1
37	8MB04280608A	螺絲	Screw	1
38	8MA05320408A	螺帽	Nut	3
39	4BL03B0113	螺絲	Screw	1
40	4BL0530137	連結片	Joint	1
41	2100000645	墊圈	Washer	1
42	8MA06400510A	螺帽	Nut	1
43	4BL0530115	螺樁	Stud	1
44	8MC04281007D	螺絲	Screw	2
45	2200001025	墊圈	Washer	1
46	4BL0530122	螺帽	Nut	1
47	4BL0530139	拉桿	Lever	1
48	4BL0530114	支架	Guide Bracket	1
49	5212TP0038	針板	Needle Plate	1
50	5212PF0402	壓腳組	Presser Foot Asm.	1
51	5212DG0401	送布齒組	Feed Dog Asm.	1
52	5212FD0014	主送布齒	Main Feed Dog	1
53	5212DF0009	差動送布齒	Differential Feed Dog	1
54	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
55	2200001025	墊圈	Washer	1
56	4GC0600156	彈簧	Spring	1
57	4GC0600157	螺樁	Stud	2
58	8SB44400608K	螺絲	Screw	1
59	4GC0600159	墊圈	Washer	1
60	5212TP0015	針板	Needle Plate	1
61	5212PF0404	壓腳組	Presser Foot Asm.	1
62	5212DG0404	送布齒組	Feed Dog Asm.	1
63	5212FD0404	主送布齒	Main Feed Dog	1
64	5212DF0404	差動送布齒	Differential Feed Dog	1

GC061 滾邊及縮摺 GATHERING & PIPING

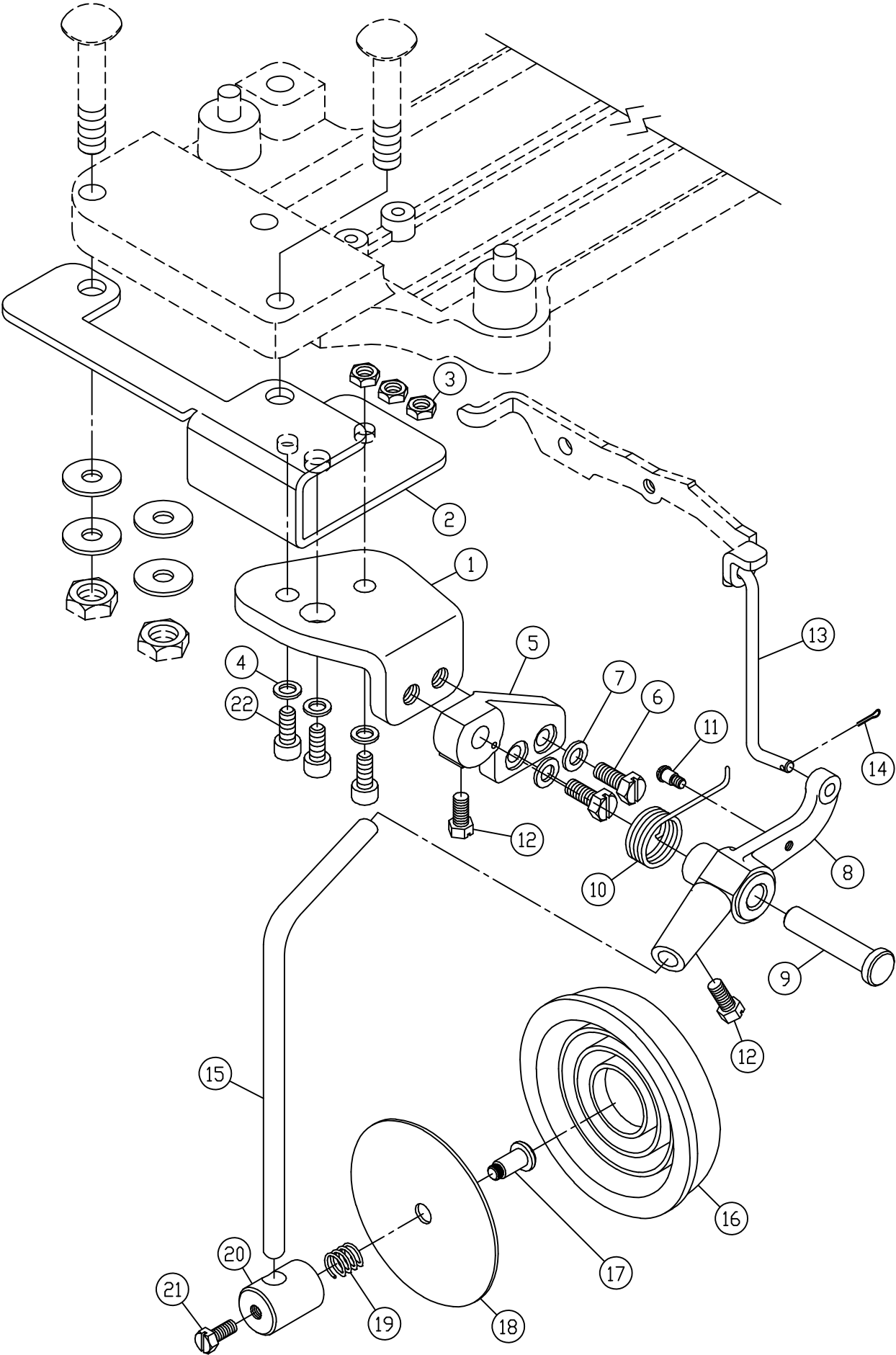


機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	送布齒組 Feed Dog Asm.
UH9074F-243-M14/GC061		5212TP0015	5212PF0601	5212FD0404	5212DF0404	5212AF0001	5212DG0404
UH9075F-353-M16/GC061		5212TP0038	5212PF0703	5212FD0014	5212DF0009	5212AF0001	5212DG0401
UH9075F-353-M16/GC061A		5212TP0038	5212PF0701	5212FD0014	5212DF0009	5212AF0001	5212DG0401

GC061 滾邊及縮摺 Gathering & Piping

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4GC0600101	固定座	Bracket	1
2	4GC0600102	支架	Guide Bracket	1
3	4GC0600103	螺樁	Stud	1
4	4GC0600104	波型墊圈	Waved Washer	1
5	4GC0600105	承座	Bracket	1
6	8SB44400706B	螺絲	Screw	2
7	2100001120	螺樁	Stud	1
8	4ST0570226	壓縮彈簧	Spring	1
9	2100051135	止滑墊圈	Spring Bushing	1
10	2100051134	調節螺帽	Tension Nut	1
11	4ST0570229	定位環	Collar	1
12	8SH44400500A	螺絲	Screw	2
13	4GC0600113	軸	Shaft	1
14	4ST0570234	固定座	Bracket	1
15	8SB44400606A	螺絲	Screw	1
16	8SH44400500A	螺絲	Screw	1
17	4GC0600117	隔板	Blade	1
18	8SB36400708A	螺絲	Screw	2
19	4GC0600119	扳手	Lever	1
20	8MH05320400A	螺絲	Screw	4
21	4GC0600121	支架	Bracket	1
22	4GC0600122	連桿	Link	1
23	8MC04280607D	螺絲	Screw	1
24	4GC0600124	螺絲	Screw	1
25	4GC0600125	簧片	Spring	1
26	4GC0600126	拉桿	Lever	1
27	8SA64240511A	螺帽	Nut	1
28	4GC0600128	樞銷	Pin	1
29	4GC0600129	墊圈	Washer	1
30	8MN04280400A	螺絲	Screw	1
31	8MB05323009B	螺絲	Screw	1
32	4GC0600132	套管	Thread Guide	1
33	8MC04281407D	螺絲	Screw	1
34	2100000223	墊圈	Washer	1
35	4GC0600135	支架	Guide Bracket	1
36	4GC0600136	絞線組	Guide Asm.	1
37	8MB04280608A	螺絲	Screw	1
38	8MA05320408A	螺帽	Nut	3
39	4BL03B0113	螺絲	Screw	1
40	4BL0530137	連結片	Joint	1
41	2100000645	墊圈	Washer	1
42	8MA06400510A	螺帽	Nut	1
43	4BL0530115	螺樁	Stud	1
44	8MC04281007D	螺絲	Screw	2
45	2200001025	墊圈	Washer	1
46	4BL0530122	螺帽	Nut	1
47	4BL0530139	拉桿	Lever	1
48	4BL0530114	支架	Guide Bracket	1
49	5212TP0038	針板	Needle Plate	1
50	5212PF0701	壓腳組	Presser Foot Asm.	1
51	5212DG0401	送布齒組	Feed Dog Asm.	1
52	5212FD0014	主送布齒	Main Feed Dog	1
53	5212DF0009	差動送布齒	Differential Feed Dog	1
54	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
55	2200001025	墊圈	Washer	1
56	4GC0600156	彈簧	Spring	1
57	4GC0600157	螺樁	Stud	2
58	8SB44400608K	螺絲	Screw	1
59	4GC0600159	墊圈	Washer	1
60	5212TP0015	針板	Needle Plate	1
62	5212DG0404	送布齒組	Feed Dog Asm.	1
63	5212FD0019	主送布齒	Main Feed Dog	1
64	5212DF0016	差動送布齒	Differential Feed Dog	1
65	5212PF0703	壓腳組	Presser Foot Asm.	1
66	8SB44400608K	螺絲	Screw	2
67	212FR7501	滾條導模	Binder (1-1/4") (B=5MM)	1
68	212FR6501	滾條導模	Binder (3/4") (B=2MM)	1
69	5212PF0601	壓腳組	Presser Foot Asm.	1
70	212FR7503	滾條導模	Binder (7/8") (B=2MM)	1

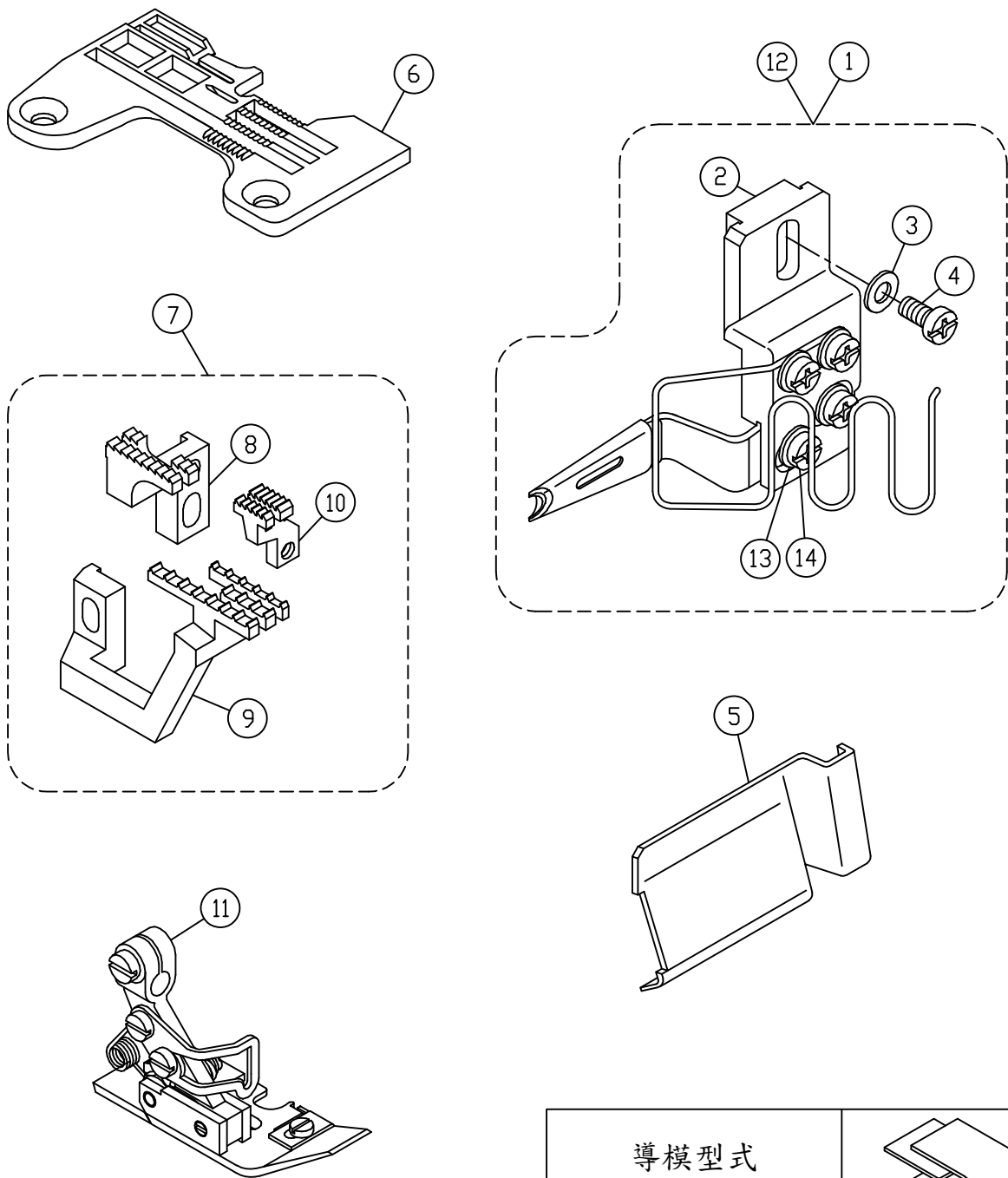
GC060 (2) 摺景裝置 GATHERING FOR (UH9044F UH9045F)
(UH9074F UH9075F/GC061 UH9075F/GC061A)

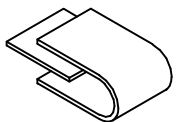


GC060 (2) 摺景裝置 Gathering For (UH9044F UH9045F)
(UH9074F UH9075F/GC061 UH9075F/GC061A)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4ST0570301	支架	Bracket	1
2	4GC0600201	支架	Bracket	1
3	8MA08500612A	螺帽	Nut	3
4	90PW080	墊圈	Washer	3
5	4ST0570305	支架	Bracket	1
6	8FK64281510A	螺絲	Screw	2
7	4ST0570307	墊圈	Washer	2
8	4ST0570308	擺動臂	Lower Looper Arm	1
9	4ST0570309	樞銷	Pin	1
10	4ST0570310	彈簧	Spring	1
11	8SC44401007F	螺絲	Screw	1
12	8FK64281210A	螺絲	Screw	2
13	4GC0600202	吊鉤	Hanger	1
14	90SL0220	開口銷	Pin	1
15	4ST0570315	曲柄	Crank	1
16	4ST0570316	橡膠墊	Pad	1
17	8SC64401713F	螺絲	Screw	1
18	4ST0570318	座板	Disc	1
19	4ST0570319	壓縮彈簧	Spring	1
20	4ST0570320	彈簧座	Bracket	1
21	8SK64401009A	螺絲	Screw	1
22	8MM08501613A	螺絲	Screw	3

BD070 安全縫滾條導模 STRING FORMING DEVICE



導模型式 Folder Type	 2折 Two Fold	
尺寸	3/8"	1/2"

機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9055F-353-M16/BD070		5212TP0040	5212PF0501	5212FD0011	5212DF0010	5212AF0001

BD070 安全縫滾條導模 String Forming Device

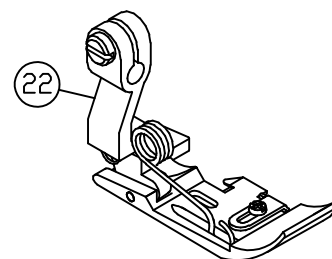
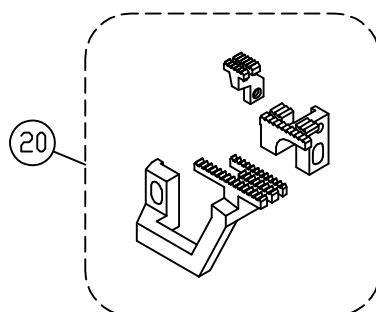
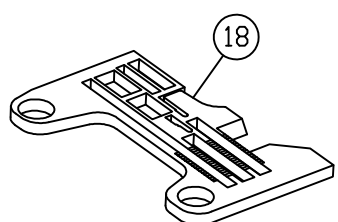
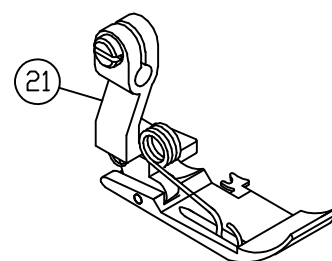
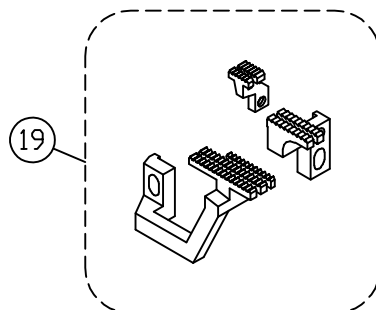
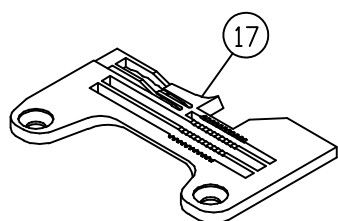
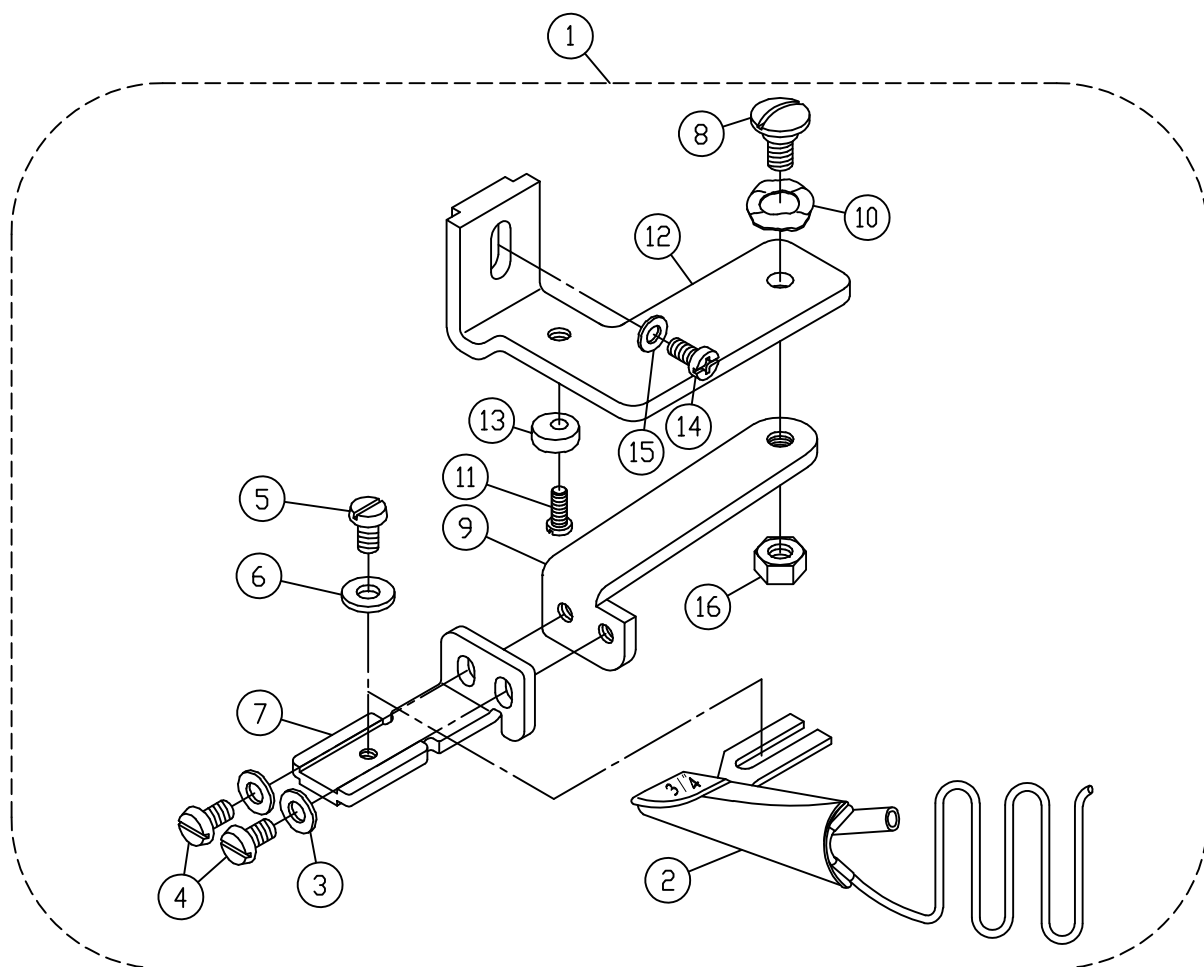
序號	物料編號	名	稱	單位用量	
Ref. No.	Parts.No.	Description		Amt. Req.	
* *	1	212FR5501	滾條導模組	Binder Asm. (1/2")	1
	2	4BD0700109	承座	Bracket	1
	3	2100000223	墊圈	Washer	1
	4	8MC04281207D	螺絲	Screw	1
	5	4BD0700110	導布屑	Chip Guide	1
	6	*****	針板	Needle Plate	
	7	5212DG0501	送布齒組	Feed Dog Asm.	1
	8	*****	主送布齒	Main Feed Dog	
	9	*****	差動送布齒	Differential Feed Dog	
	10	*****	輔助送布齒	Auxiliary Feed Dog	
	11	*****	壓腳組	Presser Foot Asm.	
* *	12	212FR5502	滾條導模組	Binder Asm. (3/8")	1
	13	2100000223	墊圈	Washer	4
	14	8SB36400505A	螺絲	Screw	4

** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

EG008 滾邊車縫 PIPING SEWING



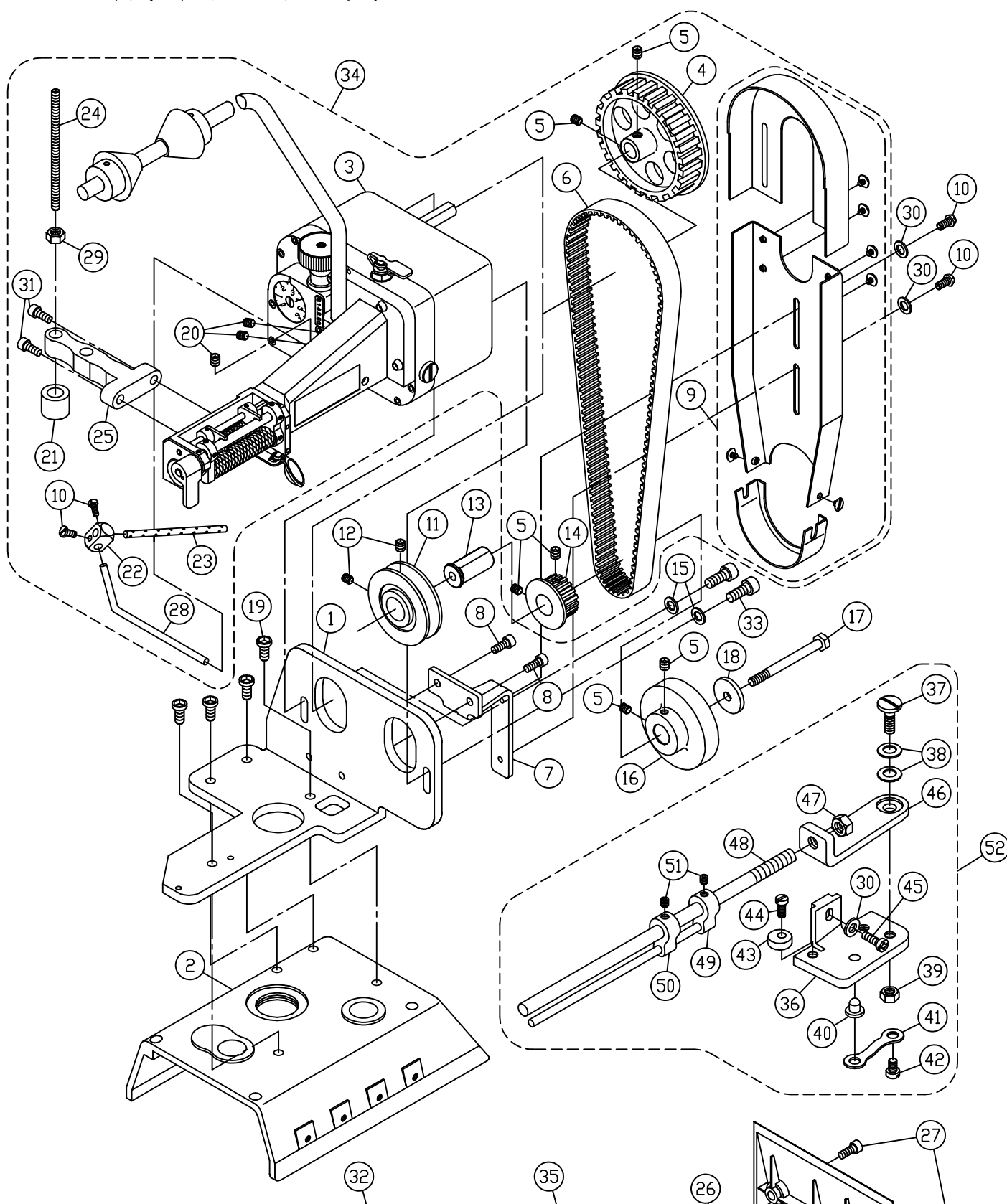
機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UH9064F-243-M14/EG008		5212TP0015	5212PF0601	5212FD0001	5212DF0001	5212AF0001	5212NC0001
UH9065F-353-M16/EG008		5212TP0031	5212PF0703	5212FD0011	5212DF0005	5212AF0001	5212NC0004

EG008 滾邊車縫 Piping Sewing

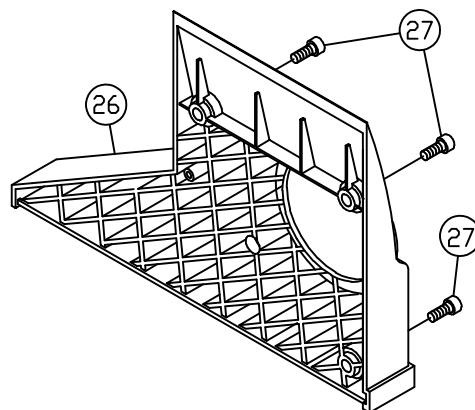
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
* *	1	/EG008	滾條導模組	Binder Asm.
	2	212FR6501	滾條導模	Binder (3/4")
	3	4EG0060117	墊圈	Washer
	4	8SC36400707D	螺絲	Screw
	5	8SC36400707D	螺絲	Screw
	6	4EG0010107	墊圈	Washer
	7	04EG0060108	導邊器座	Edge Guide Bracket
	8	8SC44400908E	螺絲	Screw
	9	4EG0060109	活頁	Hinge
	10	4EG0080101	皿型墊圈	Waved Washer
	11	8SB32440605K	螺絲	Screw
	12	4EG0060112	支架	Bracket
	13	4BH0020109	定位凸輪	Cam
	14	8MC04281207D	螺絲	Screw
	15	2100000223	墊圈	Washer
	16	8SA44400307A	螺帽	Nut
	17	5212TP0015	針板	Needle Plate
	18	5212TP0031	針板	Needle Plate
	19	5212DG0002	送布齒組	Feed Dog Asm.
	20	5212DG0004	送布齒組	Feed Dog Asm.
	21	5212PF0601	壓腳組	Presser Foot Asm.
	22	5212PF0703	壓腳組	Presser Foot Asm.

* * 整組套件

EF006 鬆緊帶張力調整機構 ELASTIC TAPE ATTACHING



壓腳組 Presser Foot Asm.		
	5212PF0801	5212PF0802
機型 Models	UH9083F-053-H04/EF006 UH9084F-243-H14/EF006	

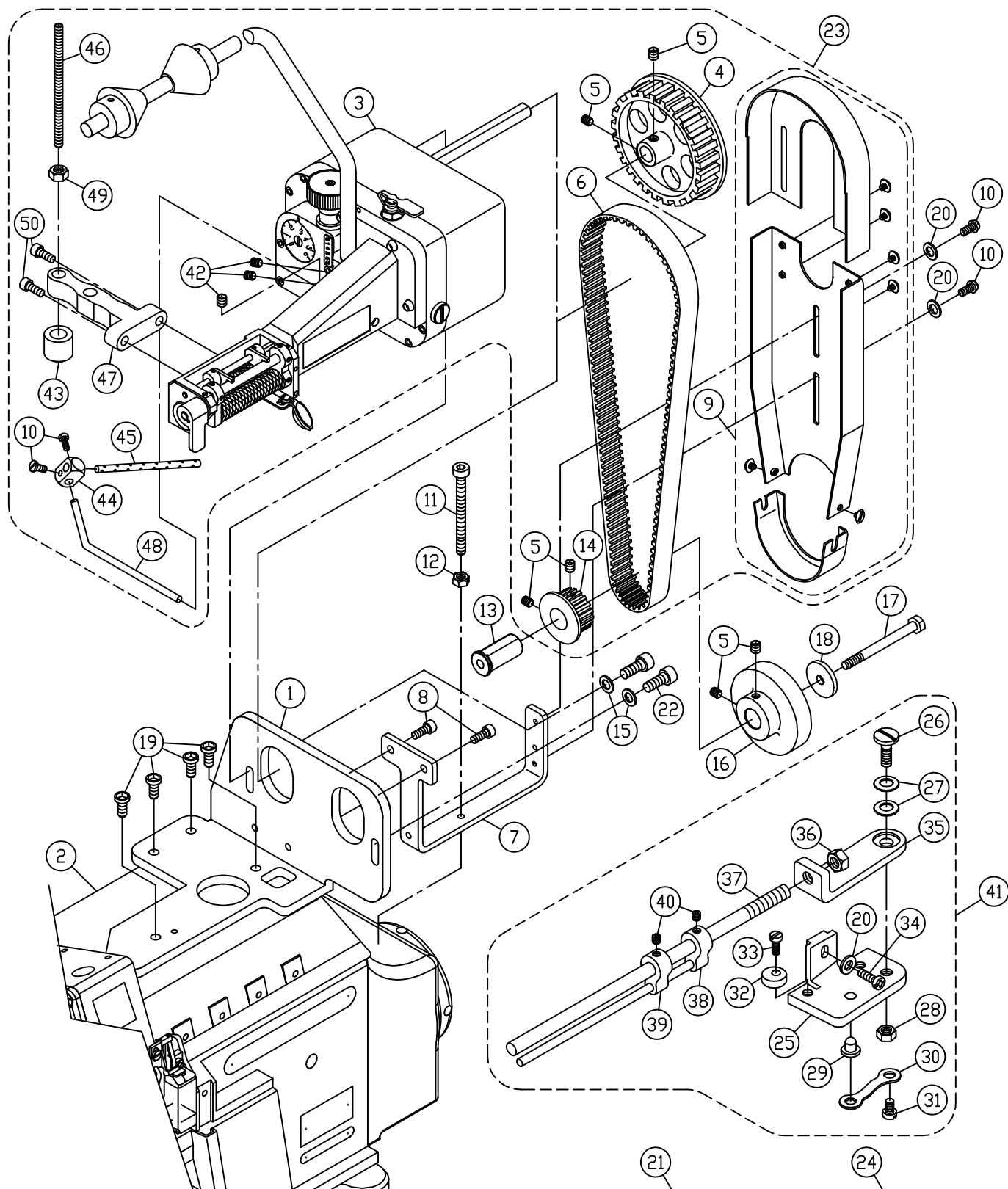


EF006 鬆緊帶張力調整機構 Elastic Tape Attaching

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	4EF0060101	變速機座	Transmission
2	4EF0060102	上蓋	Cover
3	4EF0060103	鬆緊帶傳送滾輪組	Elastic Asm.
4	4EF0060104	齒形皮帶輪	Timing Gear
5	8MN05320500E	螺絲	Screw
6	4EF0060106	齒形皮帶	Timing Gear (228XL*12MM)
7	4EF0060107	支架	Bracket
8	8MM05320809A	螺絲	Screw
9	4EF0060109	皮帶護蓋	Belt Cover
10	8MC04280507D	螺絲	Screw
11	4EF0060111	皮帶輪	Pully
12	8MN06400800C	螺絲	Screw
13	4EF0060113	連結軸	Shaft
14	4EF0060114	齒形皮帶輪	Timing Gear
15	2200001025	墊圈	Washer
16	4EF0060116	手輪	Hand Wheel
17	8MM06404310B	螺絲	Screw
18	4EF0040107	墊圈	Washer
19	8MM06401210A	螺絲	Screw
20	8MN06400800A	螺絲	Screw
21	4EF0060155	螺帽	Nut
22	4EF0060156	調整架	Bracket
23	4EF0060157	導線桿	Thread Guide
24	4EF0060158	螺絲	Screw
25	4EF0060159	支撐架	Bracket
26	4EF0060126	皮帶蓋	Belt Cover
27	8MC05321209D	螺絲	Screw
28	4EF0060154	支架	Bracket
29	8MA06400510A	螺帽	Nut
30	90PW040	墊圈	Washer
31	8MM04281207A	螺絲	Screw
32	*****	壓腳組	Presser Foot Asm.
33	8MM05321609A	螺絲	Screw
34	4EF006A0106	鬆緊帶組	Elastic Asm.
35	*****	壓腳組	Presser Foot Asm.
36	4BH0030101	承座	Bracket
37	8SC44401109E	樞銷螺栓	Screw
38	4BH0020104	波形墊圈	Waved Washer
39	8SA44400307A	螺帽	Nut
40	4BH0020106	定位銷	Pin
41	4BH0020107	簧片	Spring
42	8SC32440406A	螺絲	Screw
43	4BH0020109	定位凸輪	Cam
44	8SB32440505A	螺絲	Screw
45	8MC04281207D	螺絲	Screw
46	4EF0060146	活動臂	Arm
47	8MA05320408A	螺帽	Nut
48	4EF0060148	連桿	Connection
49	2210090314	右導模	Tape Guide (R)
50	4EF0060150	導模滑桿	Tape Guide Bar
51	8MN03200300A	螺絲	Screw
52	4EF006A0146	導帶組	Thread Gear Set

***** 詳細資料請參照左圖
 ***** See Left Page

EF007 鬆緊帶張力調整機構 ELASTIC TAPE ATTACHING



壓腳組 Presser Foot Asm.		
	5212PF0801	5212PF0802
機型 Models	UHD9083F-053-H04/EF007	UHD9084F-243-H14/EF007

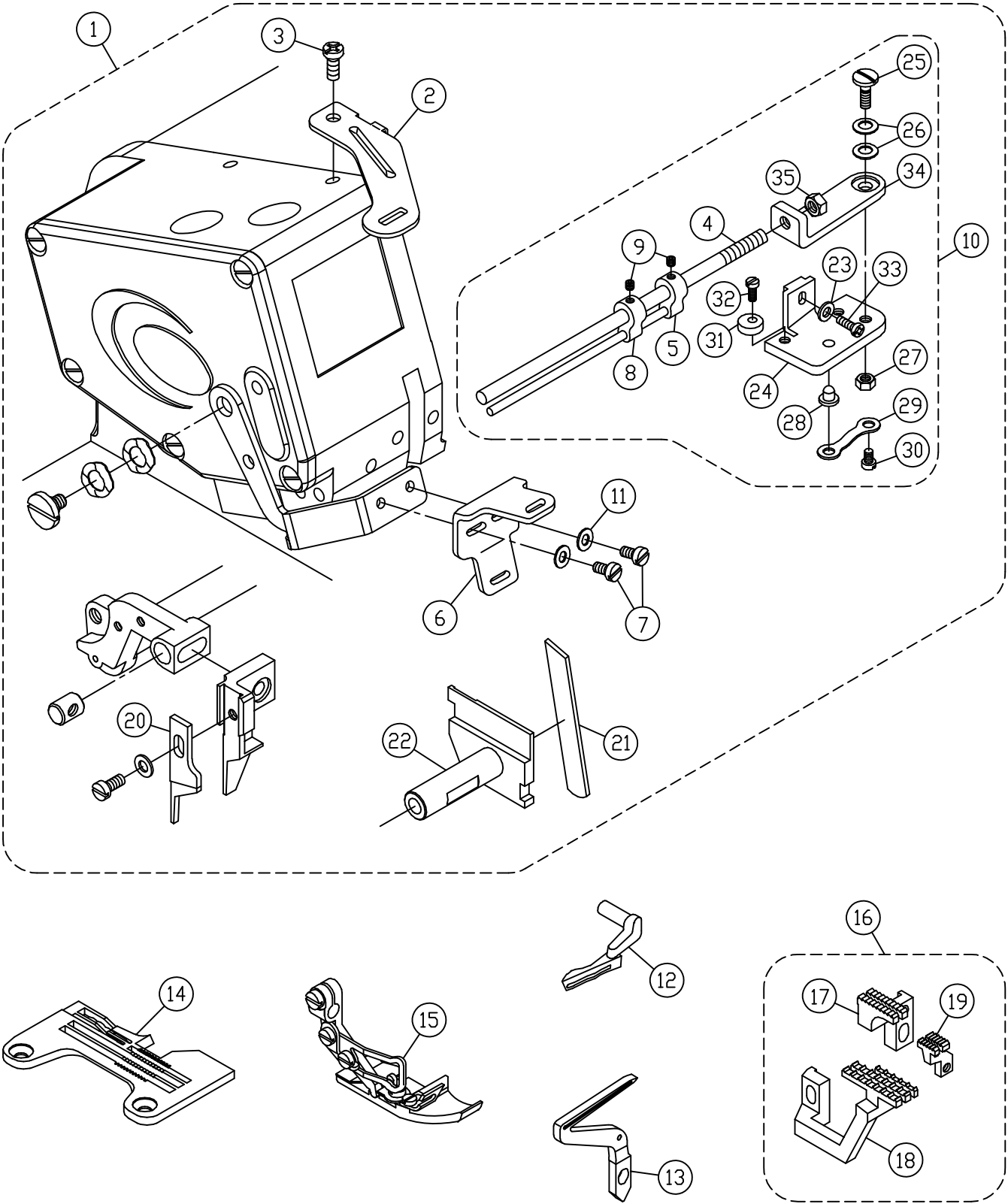
EF007 鬆緊帶張力調整機構 Elastic Tape Attaching (For UHD9083F UHD9084F)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4EF0060101	變速機座	Transmission	1
2	4EF0060102	上蓋	Cover	1
3	4EF0060103	鬆緊帶傳送滾輪組	Elastic Asm.	1
4	4EF0060104	齒形皮帶輪	Timing Gear	1
5	8MN05320500E	螺絲	Screw	6
6	4EF0060106	齒形皮帶	Timing Gear	1
7	4EF0070101	支架	Bracket	1
8	8MM05320809A	螺絲	Screw	2
9	4EF0060109	皮帶護蓋	Belt Cover	1
10	8MC04280507D	螺絲	Screw	4
11	8MM05324507A	螺絲	Screw	1
12	8MA05320408A	螺帽	Nut	1
13	4EF0060113	連結軸	Shaft	1
14	4EF0060114	齒形皮帶輪	Timing Gear	1
15	2200001025	墊圈	Washer	2
16	4EF0060116	手輪	Hand Wheel	1
17	8MM06404310B	螺絲	Screw	1
18	4EF0040107	墊圈	Washer	1
19	8MM06401210A	螺絲	Screw	4
20	90PW040	墊圈	Washer	3
21	*****	壓腳組	Presser Foot Asm.	1
22	8MM05321609A	螺絲	Screw	2
23	4EF007A0106	鬆緊帶組	Elastic Asm.	1
24	*****	壓腳組	Presser Foot Asm.	1
25	4BH0030101	承座	Bracket	1
26	8SC44401109E	樞鎖螺栓	Screw	1
27	4BH0020104	波形墊圈	Waved Washer	2
28	8SA44400307A	螺帽	Nut	1
29	4BH0020106	定位銷	Pin	1
30	4BH0020107	簧片	Spring	1
31	8SC32440406A	螺絲	Screw	1
32	4BH0020109	定位凸輪	Cam	1
33	8SB32440505A	螺絲	Screw	1
34	8MC04281207D	螺絲	Screw	1
35	4EF0060146	活動臂	Arm	1
36	8MA05320408A	螺帽	Nut	1
37	4EF0060148	連桿	Connection	1
38	2210090314	右導模	Tape Guide (R)	1
39	4EF0060150	導模滑桿	Tape Guide Bar	1
40	8MN03200300A	螺絲	Screw	2
41	4EF006A0146	導帶組	Thread Gear Set	1
42	8MN06400800A	螺絲	Screw	3
43	4EF0060155	螺帽	Nut	1
44	4EF0060156	調整架	Bracket	1
45	4EF0060157	導線桿	Thread Guide	1
46	4EF0060158	螺絲	Screw	1
47	4EF0060159	支撐架	Bracket	1
48	4EF0060154	支架	Bracket	1
49	8MA06400510A	螺帽	Nut	1
50	8MM04281207A	螺絲	Screw	2

***** 詳細資料請參照左圖

***** See Left Page

TB005 補強帶導模 TAPE GUIDE PARTS LIST (一)



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9094F-243-H14/TB005		5212TP0019	5212PF0902	5212FD0004	5212DF0011	5212AF0001

TB005 補強帶導模 Tape Guide Parts List (一)

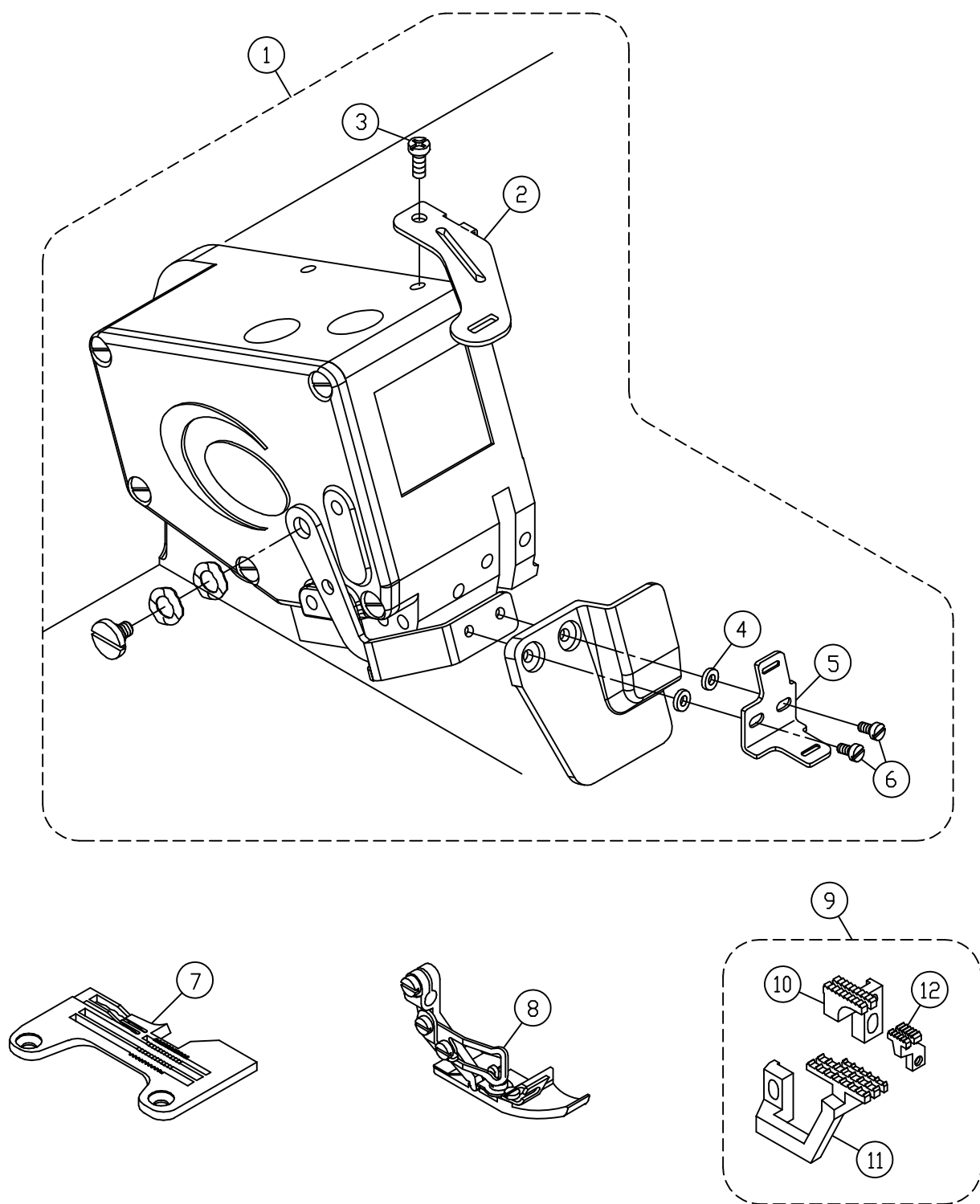
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
* *	1	/TB005	補強帶導模組	Tape Guide Asm.
	2	4TB0050102	導帶	Tape Guide 1
	3	8MC04280807D	螺絲	Screw 1
	4	4EF0060148	連桿	Connection 1
	5	2210090314	右導模	Tape Guide (R) 1
	6	4TB0050106	導帶	Tape Guide 1
	7	8MB03200606A	螺絲	Screw 2
	8	4EF0060150	導模滑桿	Tape Guide Bar 1
	9	8MN03200300A	螺絲	Screw 2
	10	4EF006A0146	導帶組	Thread Gear Set 1
	11	90PW030	墊圈	Washer 2
	12	5212UL0003	上結線鉤	Upper Looper 1
	13	5212LL0002	下結線鉤	Lower Looper 1
	14	* * * * *	針板	Needle Plate
	15	* * * * *	壓腳組	Presser Foot Asm.
	16	5212DG0901	送布齒組	Feed Dog Asm. 1
	17	* * * * *	主送布齒	Main Feed Dog
	18	* * * * *	差動送布齒	Differential Feed Dog
	19	* * * * *	輔助送布齒	Auxiliary Feed Dog
	20	4AG0050103	平寬刀(上)	Angled Knife 1
	21	4AG0050104	平寬刀(下)	Angled Knife 1
	22	4AG0050105	下刀架	Bracket 1
	23	90PW040	墊圈	Washer 1
	24	4BH0030101	承座	Bracket 1
	25	8SC44401109E	樞銷螺栓	Screw 1
	26	4BH0020104	波形墊圈	Waved Washer 2
	27	8SA44400307A	螺帽	Nut 1
	28	4BH0020106	定位銷	Pin 1
	29	4BH0020107	簧片	Spring 1
	30	8SC32440406A	螺絲	Screw 1
	31	4BH0020109	定位凸輪	Cam 1
	32	8SB32440505A	螺絲	Screw 1
	33	8MC04281207D	螺絲	Screw 1
	34	4EF0060146	活動臂	Arm 1
	35	8MA05320408A	螺帽	Nut 1

* * 整組套件

* * * * * 詳細資料請參照左圖

* * * * * See Left Page

TB006 補強帶導模 TAPE GUIDE PARTS LIST (二)



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9004F-243-M14/TB006		5212TP0015	5212PF0902	5212FD0001	5212DF0001	5212AF0001

TB006 補強帶導模 Tape Guide Parts List (二)

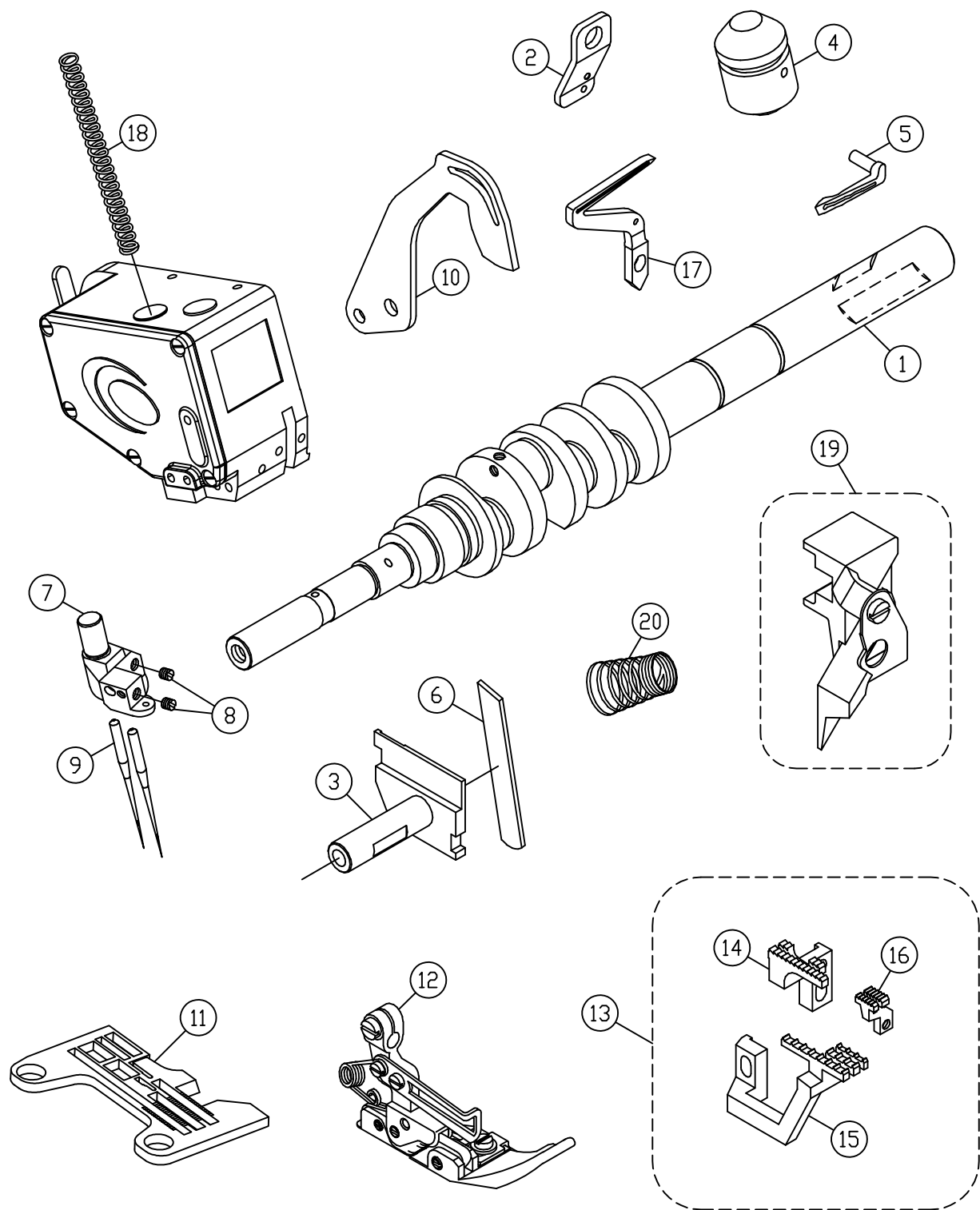
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
** 1	/TB006	補強帶導模組	Tape Guide Asm.	
2	4TB0050102	導帶	Tape Guide	1
3	8MC04280807D	螺絲	Screw	1
4	4TB0060104	隔環	Bushing	2
5	4TB0060105	導帶	Tape Guide	1
6	8MB03200806K	螺絲	Screw	2
7	*****	針板	Needle Plate	
8	*****	壓腳組	Presser Foot Asm.	
9	5212DG0002	送布齒組	Feed Dog Asm.	1
10	*****	主送布齒	Main Feed Dog	
11	*****	差動送布齒	Differential Feed Dog	
12	*****	輔助送布齒	Auxiliary Feed Dog	

** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

UH9105F 更換零件 SPARE PARTS



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UH9105F-553-X16		5212TP0043	5212PF1001	5212FD0017	5212DF0014	5212AF0004	5212NC1001

UH9105F 更換零件 Spare Parts

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001501	主軸	Crankshafe	1
2	2121001502	導線	Thread Guide	1
3	4AG0060106	下刀架	Bracket	1
4	2121001504	軸襯	Bushing	1
5	5212UL0006	上結線鉤	Upper Looper	1
6	4AG0050104	平寬刀(下)	Angled Knife	1
7	5212NC1001	針留	Needle Holder	1
8	8SH32440300A	螺絲	Screw	2
9	66732-19	針	Needle (DC*27#19)	2
10	2121001522	揚線環	Thread Takeup	1
11	* * * * *	針板	Needle Plate	
12	* * * * *	壓腳組	Presser Foot Asm.	
13	5212DG1001	送布齒組	Feed Dog Asm.	1
14	* * * * *	主送布齒	Main Feed Dog	
15	* * * * *	差動送布齒	Differential Feed Dog	
16	* * * * *	輔助送布齒	Auxiliary Feed Dog	
17	5212LL0002	下結線鉤	Lower Looper	1
18	2121001518	彈簧	Spring	1
* *	19 /AG004	角刀組	Angled Knife Set	1
•	20 2121001528	錐型彈簧(橘)	Spring (Orange)	1

* * 整組套件

* * * * * 詳細資料請參照左圖

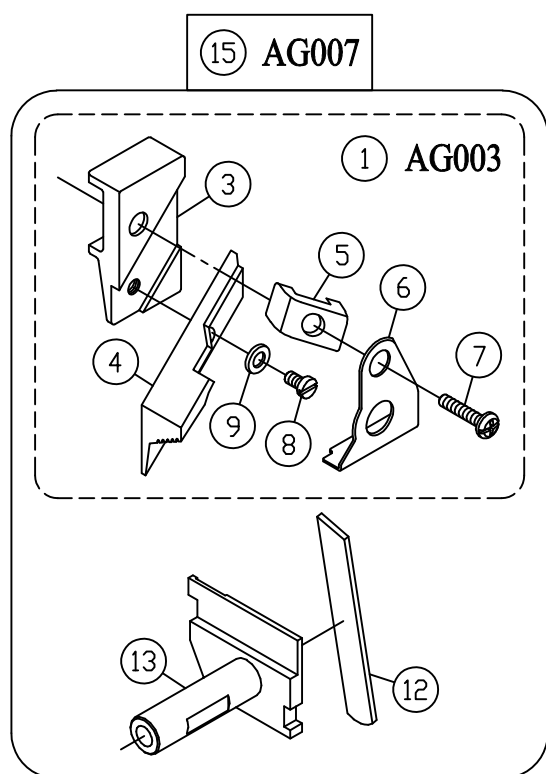
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• 特註品

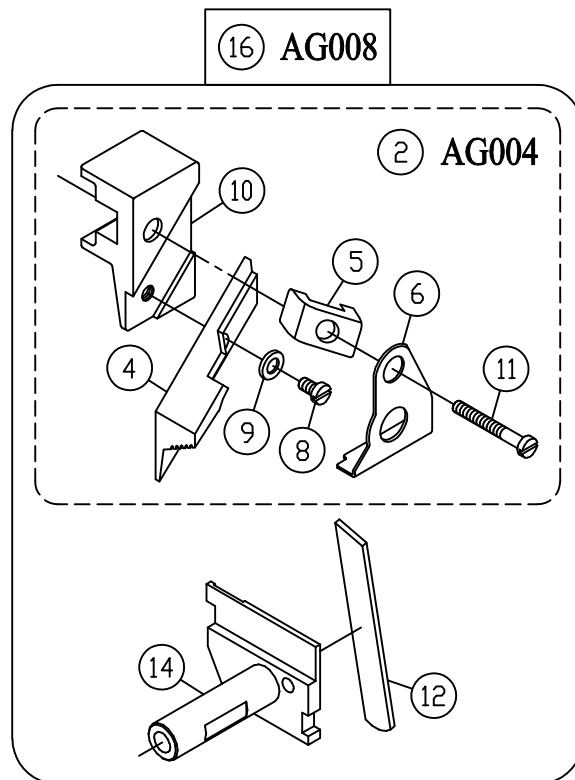
Custom-made Item

附件與裝置 ATTACHMENTS AND DEVICE (ANGLED KNIFE SET)

角刀組 AG007 AG008



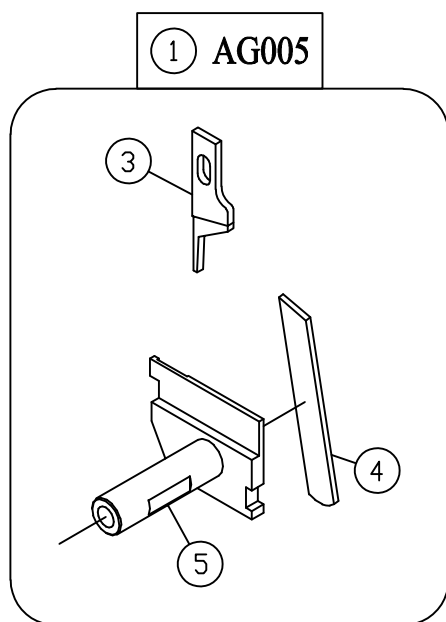
AG007 角刀組 3、4 線用



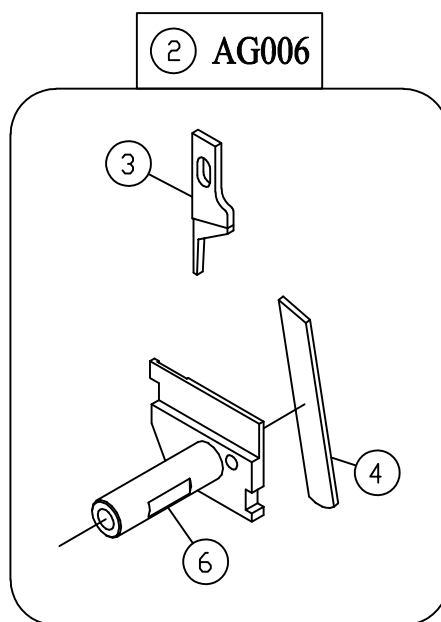
AG008 角刀組 5 線用

附件與裝置 ATTACHMENTS AND DEVICE (FLAT KNIFE SET)

平寬刀組 AG005 AG006



AG005 平寬刀組 3、4 線用



AG006 平寬刀組 5 線用

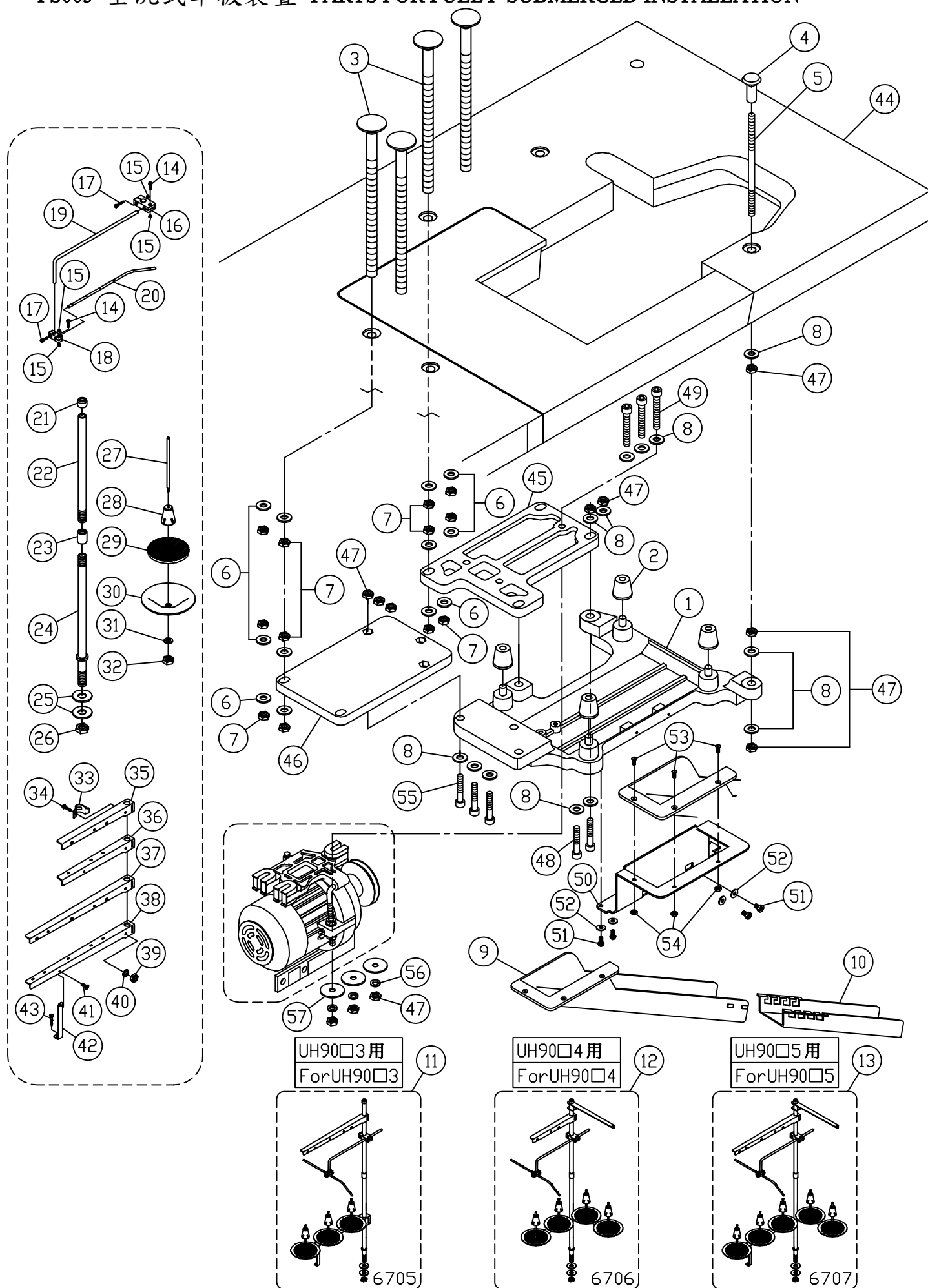
附件與裝置 Attachments And Device (Angled Knife Set)
角刀組 AG007 AG008

				單位用量	
				Amt. Req.	
				AG007	AG008
序號	物料編號	名	稱		
Ref. No.	Parts.No.	Description			
**	1	/AG003	上角刀組 (UH9003F, 4F用)	Upper Angled Knife Set (For UH9003F, 4F)	----
**	2	/AG004	上角刀組 (UH9005F用)	Upper Angled Knife Set (For UH9005F)	----
	3	4AG0030103	角刀座 (UH9003F, 4F用)	Knife Set (For UH9003F, 4F)	1 ----
	4	4AG0030104	上角刀	Upper Angled Knife	1 1
	5	4AG0030105	角刀壓板	Presser Plate	1 1
	6	4AG0030106	切屑壓板	Angle Knife Cover	1 1
	7	8MC04281607D	螺絲 (UH9003F, 4F用)	Screw (For UH9003F, 4F)	1 ----
	8	8MB03200406A	螺絲	Screw	1 1
	9	4AG0030109	墊圈	Washer	1 1
	10	4AG0040110	角刀座 (UH9005F用)	Knife Set (For UH9005F)	---- 1
	11	8MB04282207B	螺絲 (UH9005F用)	Screw (For UH9005F)	---- 1
	12	4AG0050104	下平寬刀	Lower Knife	1 1
	13	4AG0050105	下刀架 (UH9003F, 4F用)	Bracket (For UH9003F, 4F)	1 ----
	14	4AG0060106	下刀架 (UH9005F用)	Bracket (For UH9005F)	---- 1
**	15	/AG007	角刀組 (UH9003F, 4F用)	Angled Knife Set (For UH9003F, 4F)	----
**	16	/AG008	角刀組 (UH9005F用)	Angled Knife Set (For UH9005F)	----
** 整組套件					

附件與裝置 Attachments And Device (Flat Knife Set)
平寬刀組 AG005 AG006

				單位用量	
				Amt. Req.	
				AG005	AG006
序號	物料編號	名	稱		
Ref. No.	Parts.No.	Description			
**	1	/AG005	平寬刀組 (UH9003F, 4F用)	Flat Knife Set (For UH9003F, 4F)	----
**	2	/AG006	平寬刀組 (UH9005F用)	Flat Knife Set (For UH9005F)	----
	3	4AG0050103	上平寬刀	Upper Knife	1 1
	4	4AG0050104	下平寬刀	Lower Knife	1 1
	5	4AG0050105	下刀架 (UH9003F, 4F用)	Bracket (For UH9003F, 4F)	1 ----
	6	4AG0060106	下刀架 (UH9005F用)	Bracket (For UH9005F)	---- 1
** 整組套件					

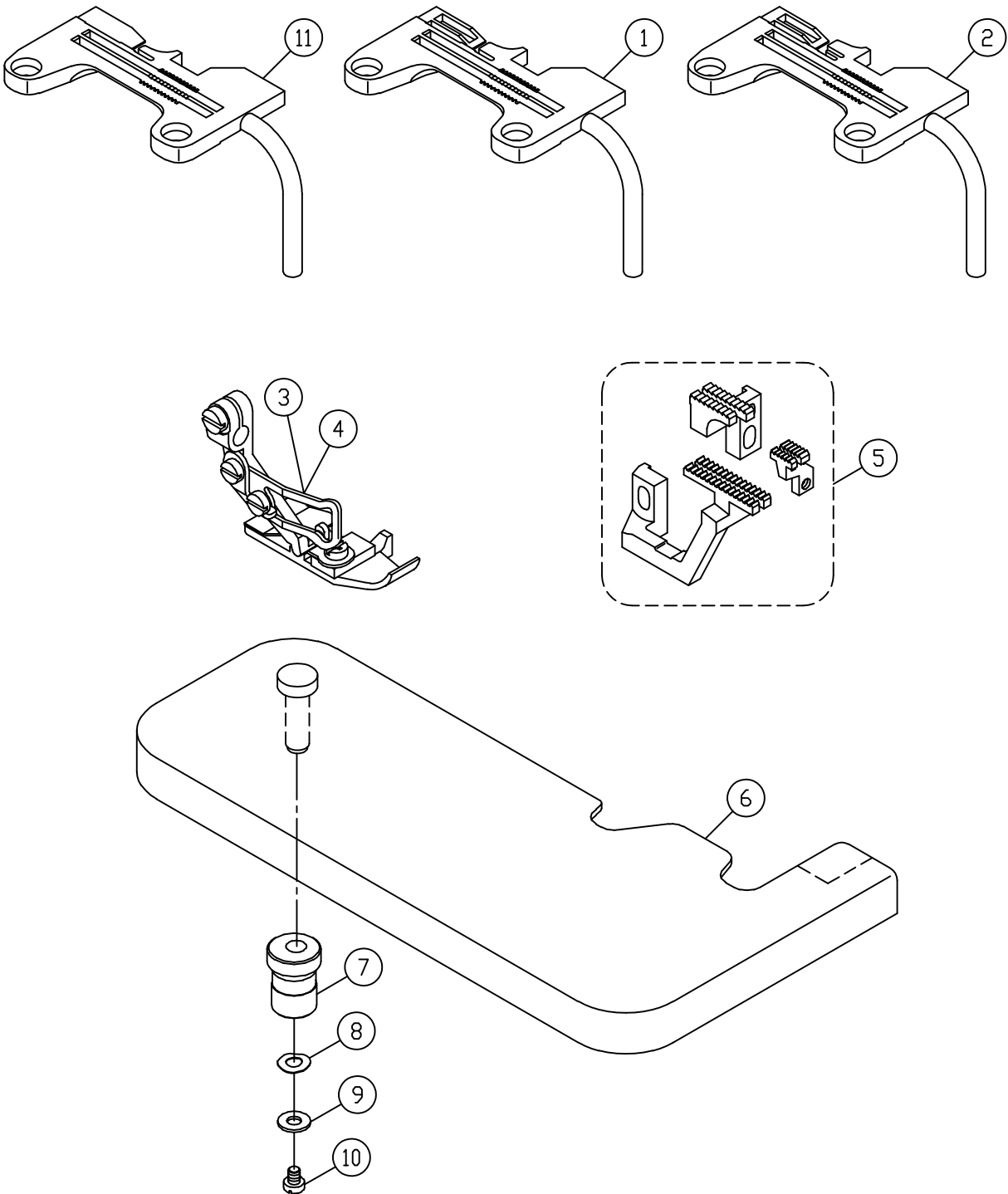
FS003 全沉式車板裝置 PARTS FOR FULLY-SUBMERGED INSTALLATION



FS003 全沉式車板裝置 Parts For Fully-Submerged Installation

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	66911-1	托底板	Frame Support Plate	1
2	66941	防震墊	Rubber	4
3	66957	懸吊螺樁	Stud	4
4	66958-1	懸吊螺帽	Nut	1
5	66958-2	螺樁	Stud	1
6	90PW1001	墊圈	Washer	12
7	8MA10800714A	螺帽	Nut	12
8	2200001510	墊圈	Washer	13
9	66820-1	上導布屑	Waste Chute	1
10	66820-2	下導布屑	Waste Chute	1
11	66705	3線線架組	Thread Stand Asm.	1
12	66706	4線線架組	Thread Stand Asm.	1
13	66707	5線線架組	Thread Stand Asm.	1
14	667058	螺絲	Screw	2
15	667059	螺帽	Nut	4
16	667057	接頭	Bracket	1
17	6670510	螺絲	Screw	2
18	6670512	接頭	Bracket	1
19	6670511	旋臂	Arm	1
20	6670513	導線桿	Thread Guide	1
21	667051	柱帽	Rod Cup	1
22	667052	上柱	Upper Thread Stand Rod	1
23	667053	接頭	Joint	1
24	667054	下柱	Lower Thread Stand Rod	1
25	667055	墊圈	Washer	2
26	667056	螺帽	Nut	1
27	6670515	線盤軸	Spool Pin	1
28	6670516	定心錐	Spool Retaining Fig	1
29	6670517	緩衝墊	Seat	1
30	6670518	線盤	Spool Tray	1
31	6670519	彈簧墊圈	Spring Washer	1
32	6670520	螺帽	Nut	1
33	6670523	夾板	Clamp	3線用2個 4線用4個
34	6670524	螺絲	Screw	3線用2個 4線用4個
35	6670531	導線	Thread Guide	4線用2個 5線用1個
36	667061	線盤座	Spool Set Bracket	4線用2個 5線用1個
37	6670521	導線臂	Thread Guide	3線5線用1個
38	6670522	線盤座	Thread Guide	3線5線用1個
39	6670526	螺帽	Nut	1
40	6670525	彈簧墊圈	Spring Washer	1
41	6670528	螺絲	Screw	3線5線用1個
42	6670527	撐桿	Support Rod	3線5線用1個
43	6670530	木螺絲	Wood Screw	3線5線用1個
44	66814-2	UH車板全沉式	Table	1
45	66911-2	連結板(一)	Aux Plate (一)	1
46	66911-3	連結板(二)	Aux Plate (二)	1
47	8MA08500612A	螺帽	Nut	11
48	8MM08504513A	螺絲	Screw	2
49	8MM08506013A	螺絲	Screw	3
50	6682011	支架	Bracket	1
51	8MC04280807D	螺絲	Screw	4
52	2100000223	墊圈	Washer	4
53	8ME04281008A	螺絲	Screw	3
54	8MA04280307A	螺帽	Nut	3
55	8MM08504013A	螺絲	Screw	3
56	90SW080	彈簧墊圈	Spring Washer	3
57	90PW083002	平墊圈	Washer	3

SBL 簡易包線頭 SIMPLE TYPE OF AUTOMATIC BACKLATCHER DEVICE

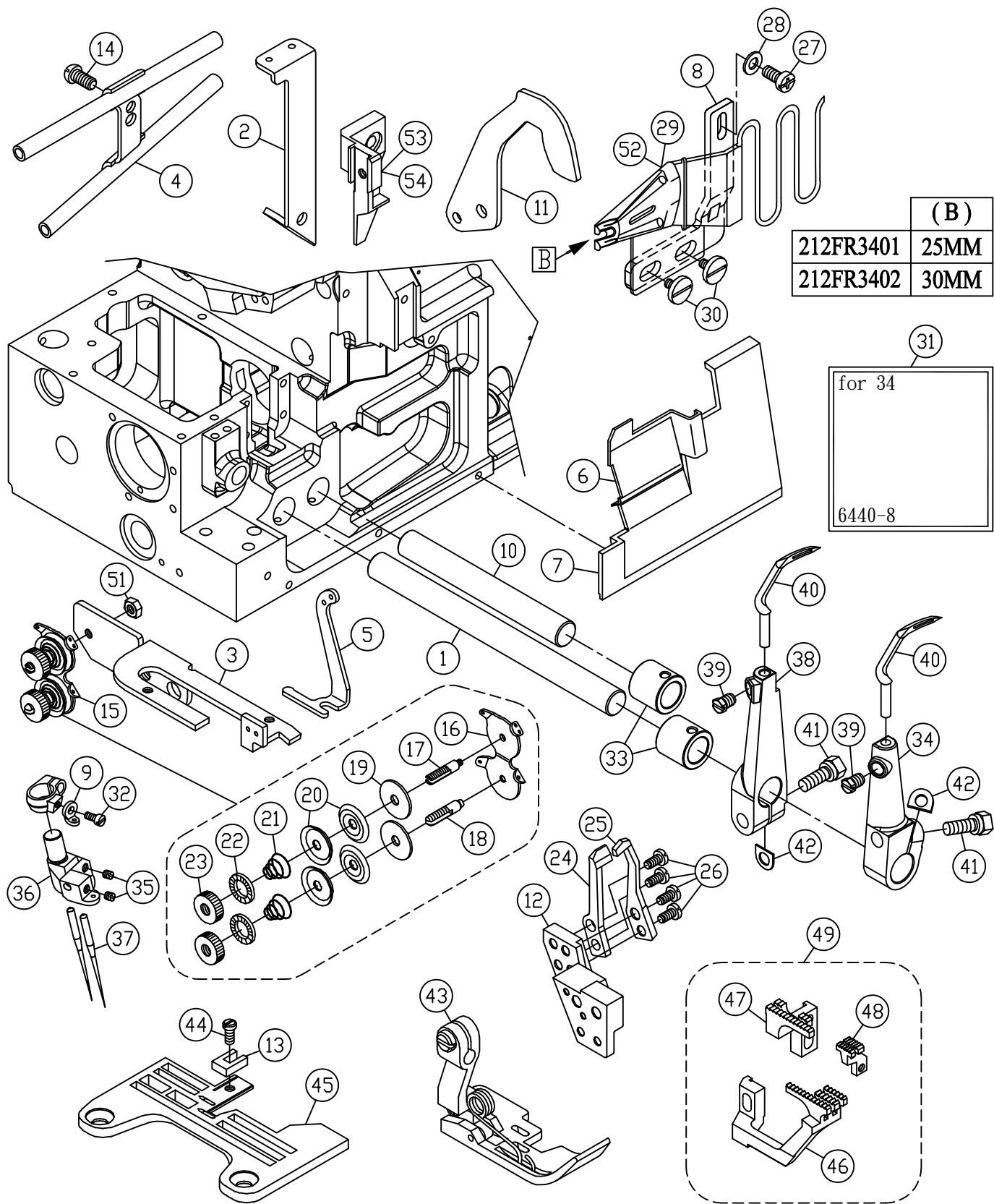


機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.
UHD9023F-032-M04/SBL		5212TP0128	5212PF0201	5212DG0125
UHD9023F-052-M04/SBL		5212TP0127	5212PF0201	5212DG0125
UHD9024F-242-M14/SBL		5212TP0126	5212PF0202	5212DG0125

SBL 簡易包線頭 Simple Type Of Automatic Backlatcher Device

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	5212TP0127	針板	Needle Plate	1
2	5212TP0126	針板	Needle Plate	1
3	5212PF0201	壓腳組	Presser Foot Asm.	1
4	5212PF0202	壓腳組	Presser Foot Asm.	1
5	5212DG0125	送布齒組	Feed Dog Asm.	1
6	4BL1250101	布板	Cloth Plate	1
7	2120000149	偏心套管	Eccentric Bushing	1
8	2120000150	波形墊圈	Waved Washer	1
9	2120000151	墊圈	Washer	1
10	8MC04280607D	螺絲	Screw	1
11	5212TP0128	針板	Needle Plate	1

BD081 雙鎖鏈縫 DOUBLE CHAIN STITCH



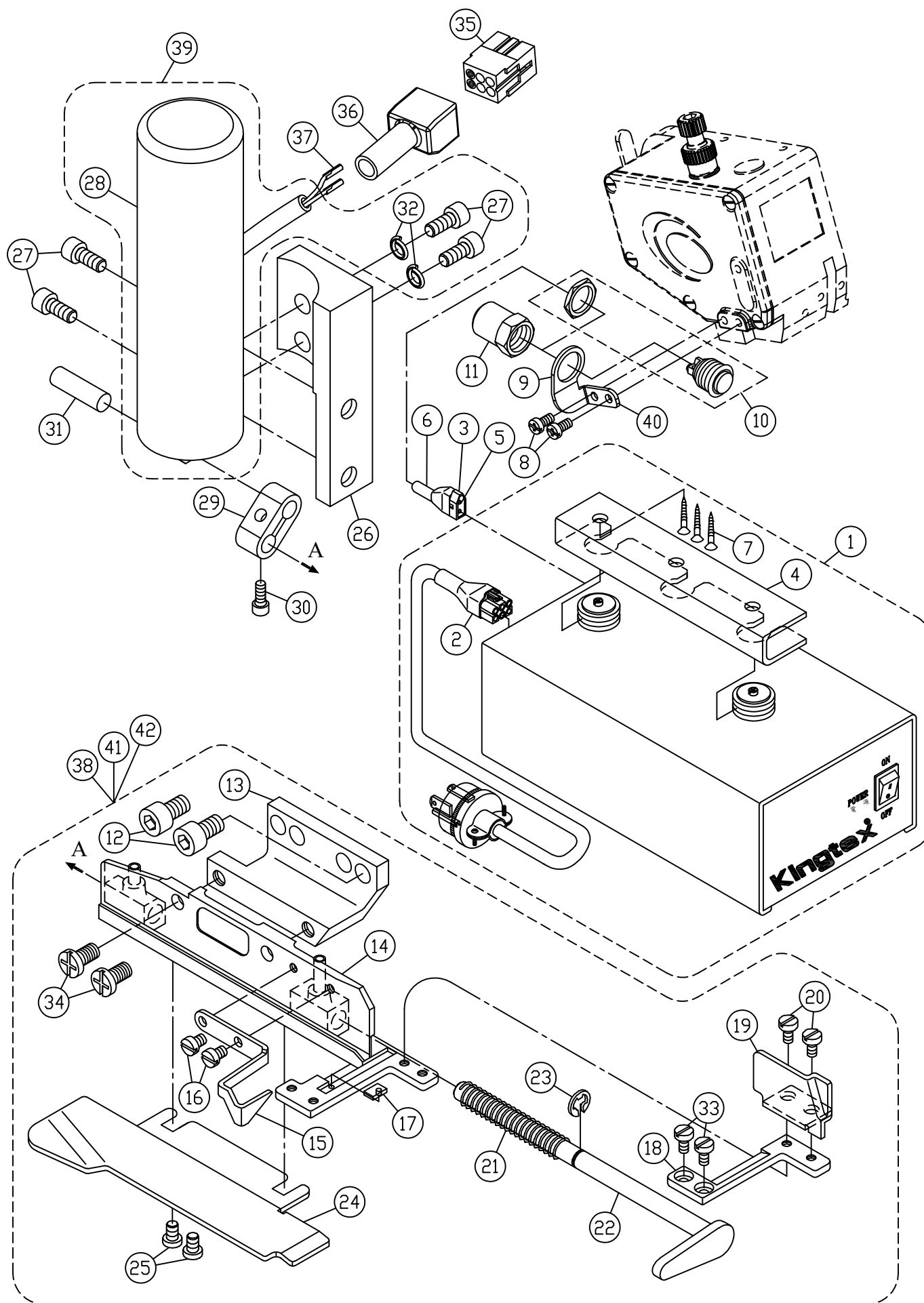
機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UH9034F-503-M45/BD081		5212TP3401	5212PF0302	5212FD0018	5212DF0015	5212AF0005	5212NC3401

BD081 雙鎖鏈縫 Double Chain Stitch

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4BD0800117	軸	Shaft	1
2	4BD0800102	導線	Thread Guide	1
3	4BD0800103	支架	Bracket	1
4	4BD0800104	導線管	Thread Guide	1
5	2120001621	導線	Thread Guide	1
6	4BD0800106	導布屑	Chip Guard	1
7	4BD0800107	前蓋	Front Cover	1
8	4BD0800108	支架	Bracket	1
9	4BD0800109	導線	Thread Guide	1
10	4BD0800118	軸	Shaft	1
11	4BD0800111	揚線環	Thread Guide	1
12	4BD0800112	導針器座	Bracket	1
13	4BD0800113	定規	Curl Guard	1
14	8MC04281207D	螺絲	Screw	1
* *	15	4BD0670134	彈力調整組	1
	16	4BD0670142	導線	1
	17	2100051137	螺樁	1
	18	4BD0670140	螺樁	1
	19	2100001127	羊毛氈	2
	20	2100001126	張力控制盤	4
	21	4BD0800122	彈簧	2
	22	2100051135	止滑墊圈	2
	23	2100051134	調節螺帽	2
	24	5212NG0007	前導針器	1
	25	5212NG0006	後導針器	1
	26	8MB03200606A	螺絲	4
	27	8MC04281207D	螺絲	1
	28	2100000223	墊圈	1
	29	212FR3401	導模(25MM)	1
	30	8MB04280713A	螺絲	2
	31	66440-8	穿線貼紙	1
	32	8MB02160404A	螺絲	1
	33	4BD0800119	軸襯	2
	34	4BD0800128	前結線鉤座	1
	35	8SH32440300A	螺絲	2
	36	5212NC3401	針留	1
	37	66732-14	針	2
	38	4BD0800127	前結線鉤座	1
	39	8SK44400605D	螺絲	2
	40	5210CL63416	結線鉤	2
	41	8MK05321308C	螺絲	2
	42	2120000435	限位墊片	2
	43	5212PF0302	壓腳組	1
	44	8MB03200806K	螺絲	1
	45	5212TP3401	針板	1
	46	5212FD0018	主送布齒	1
	47	5212DF0015	差動送布齒	1
	48	5212AF0005	輔助送布齒	1
	49	5212DG0301	送布齒組	1
	50	4BD0800116	- - - - -	停用
	51	8SA44400307A	螺帽	1
	52	212FR3402	導模(30MM)	1
	53	4BD0800123	上刀座(30MM 用)	1
	54	4BD0800126	上刀座	1

* * 整組套件

TC021H 單觸式自動切線 ELECTRICAL ONE-TOUCH TYPE TAPE CUTTER

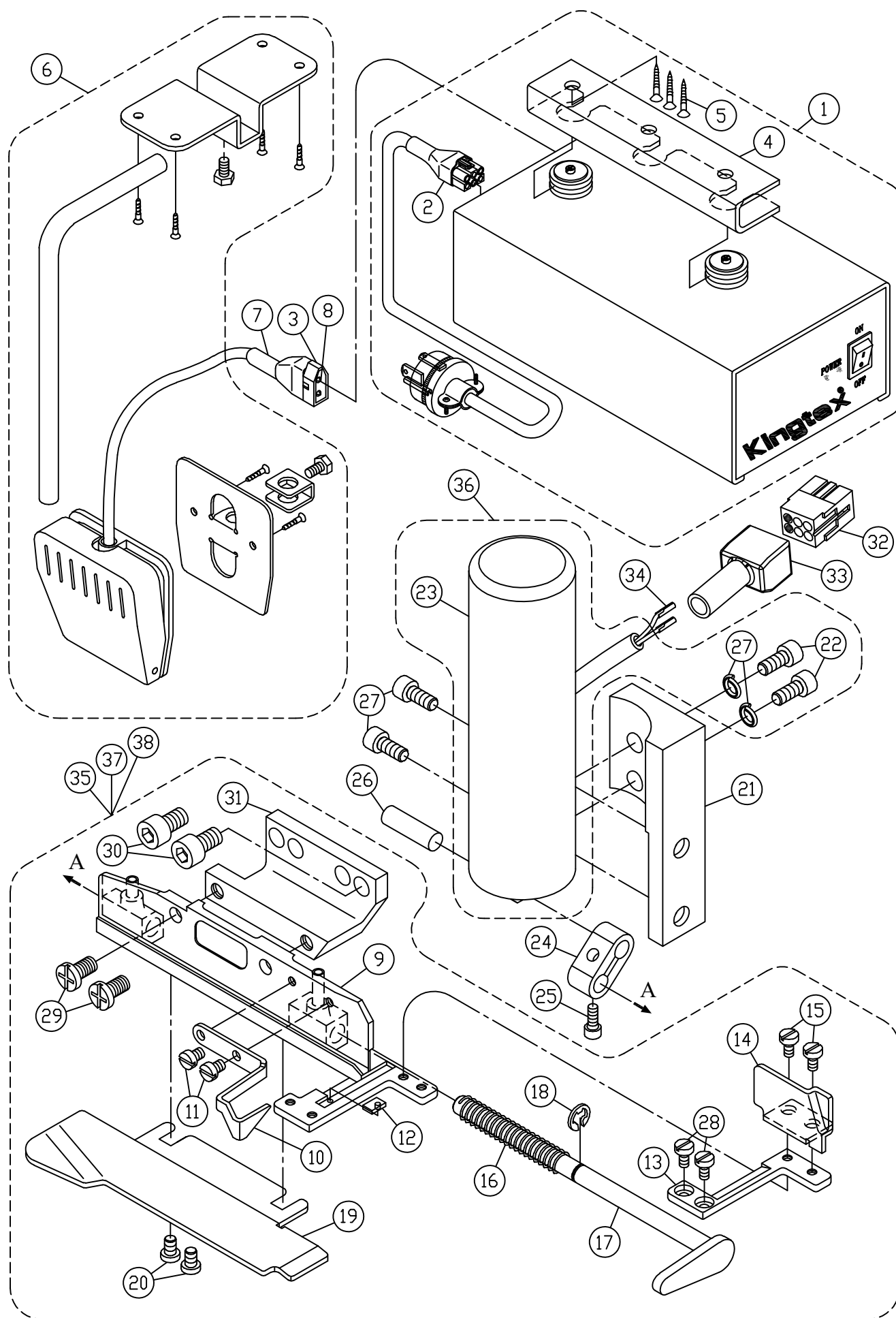


TC021H 單觸式自動切線 Electrical One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4CB0050101	控制箱	Control Box	1
2	4TC0070127	電源線	Power Cord	1
3	4AL013017	2P母扣連接器	Power Cord	1
4	4TC0070123	固定板	Setting Plate	1
5	4PFE040108	2P公端子	Power Cord	2
6	4AL013013	連接器套頭2P	Power Cord Cap	1
7	8WE45002100A	螺絲	Screw	3
8	8MC04280607D	螺絲	Screw	2
9	4TC01101151	支架	Bracket	1
10	4TC0260204	手動開關	Push Button Switch	1
11	4TC0260205	護罩	Cover	1
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0100141	布板側檔	Pipe Cover	1
25	8MB03200305A	螺絲	Screw	2
26	4TC0110120	固定座	Bracket	1
27	8MM06401210A	螺絲	Screw	4
28	4TC0110123	磁力線圈	Solenoid	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	90SW070	彈簧墊圈	Spring Washer	2
33	8MB03200405A	螺絲	Screw	2
34	8MC95300808E	螺絲	Screw	2
35	4TT-S34032	6P母扣連接器	Power Cord	1
36	4TT-S34033	連接器套頭6P	Power Cord Cap	1
37	4AL013015	2P母端子	Power Cord	2
38	4TC021A0101	刀座組	Frame Asm.	1
39	4TC011A0123	磁力線圈組	Solenoid Asm.	1
*	40	4TC0110115	支架	1
	41	4UTC0310301	斬刀組	1
*	42	4UTC0330301	斬刀組	1

* for UHF/UHU9000

TC021K 單觸式自動切線 ELECTRICAL ONE-TOUCH TYPE TAPE CUTTER

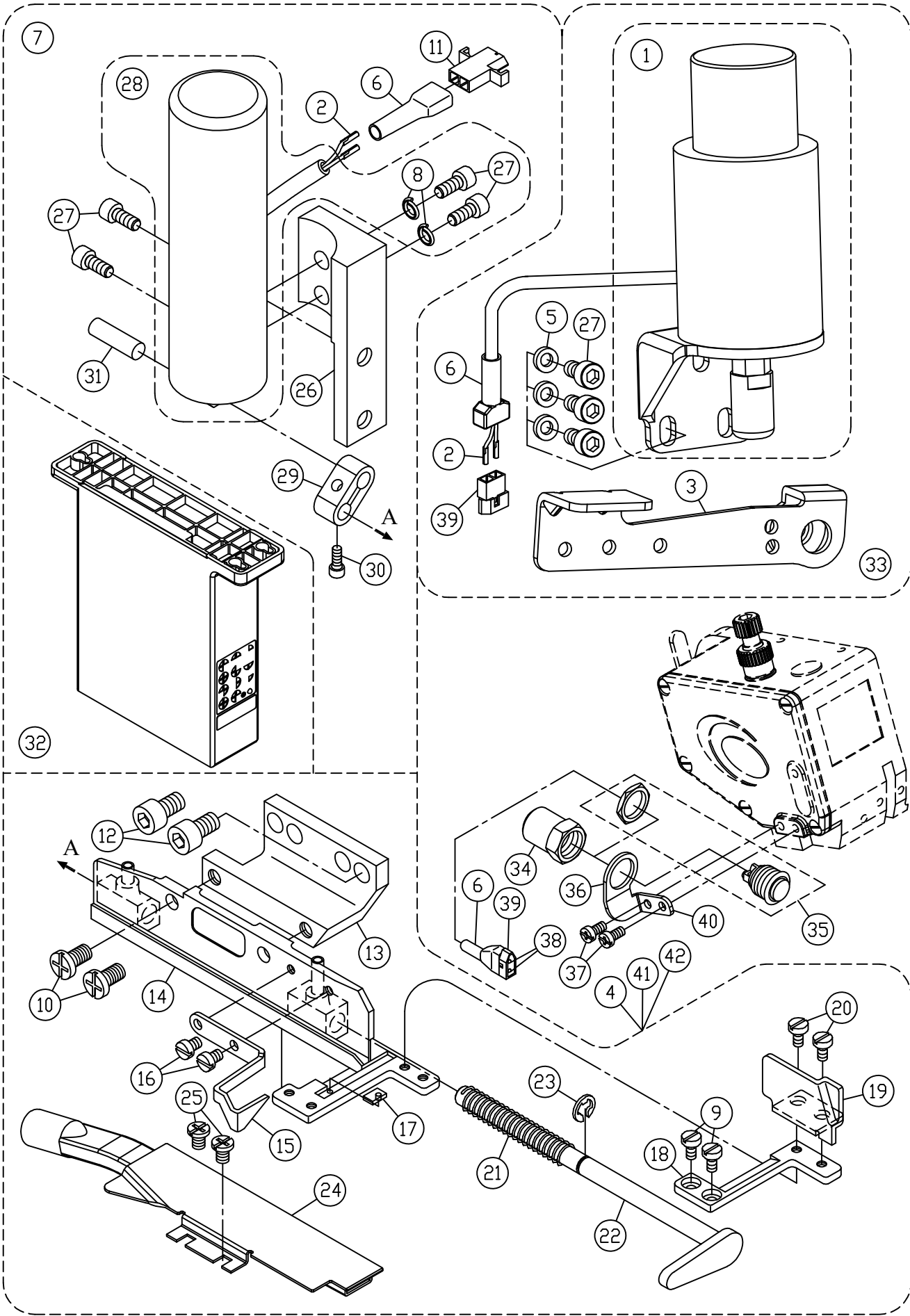


TC021K 單觸式自動切線 Electrical One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4CB0050101	控制箱	Control Box	1
2	4TC0070127	電源線	Power Cord	1
3	4AL013017	2P母扣連接器	Power Cord	1
4	4TC0070123	固定板	Setting Plate	1
5	8WE45002100A	螺絲	Screw	3
6	4TC001A0310	膝控開關組	Knee-Controlled Switch	1
7	4AL013013	連接器套頭2P	Power Cord Cap	1
8	4PFE040108	2P公端子	Power Cord	2
9	4TC0100131	刀座	Frame	1
10	4TC0100132	護指環	Collar	1
11	8MB03200406A	螺絲	Screw	2
12	4TC0100134	緩衝墊	Stopper	1
13	4TC0100135	固定刀片	Upper Knife	1
14	4TC0100136	布板側檔	Pipe Cover	1
15	8MB03200606K	螺絲	Screw	2
16	4TC0100138	彈簧	Spring	1
17	4TC0100139	活動刀片	Lower Knife	1
18	4TC0100140	E型扣環	E-Ring	1
19	4TC0100141	布板側檔	Pipe Cover	1
20	8MB03200305A	螺絲	Screw	2
21	4TC0110120	固定座	Bracket	1
22	8MM06401210A	螺絲	Screw	4
23	4TC0110123	磁力線圈	Solenoid	1
24	4TC0110121	連結塊	Connecting Block	1
25	8MM04280807A	螺絲	Screw	1
26	2120000611	連結銷	Pin	1
27	90SW070	彈簧墊圈	Spring Washer	2
28	8MB03200405A	螺絲	Screw	2
29	8MC95300808E	螺絲	Screw	2
30	8MM06401210A	螺絲	Screw	2
31	4TC0100130	刀組座	Bracket	1
32	4TT-S34032	6P母扣連接器	Power Cord	1
33	4TT-S34033	連接器套頭6P	Power Cord Cap	1
34	4AL013015	2P母端子	Power Cord	2
35	4TC021A0101	刀座組	Frame Asm.	1
36	4TC011A0123	磁力線圈組	Solenoid Asm.	1
37	4UTC0310301	斬刀組	Frame Asm.	1
*	38	4UTC0330301	斬刀組	1

* for UHF/UHU9000

TC022H 單觸式自動切線 ELECTRICAL ONE-TOUCH TYPE TAPE CUTTER

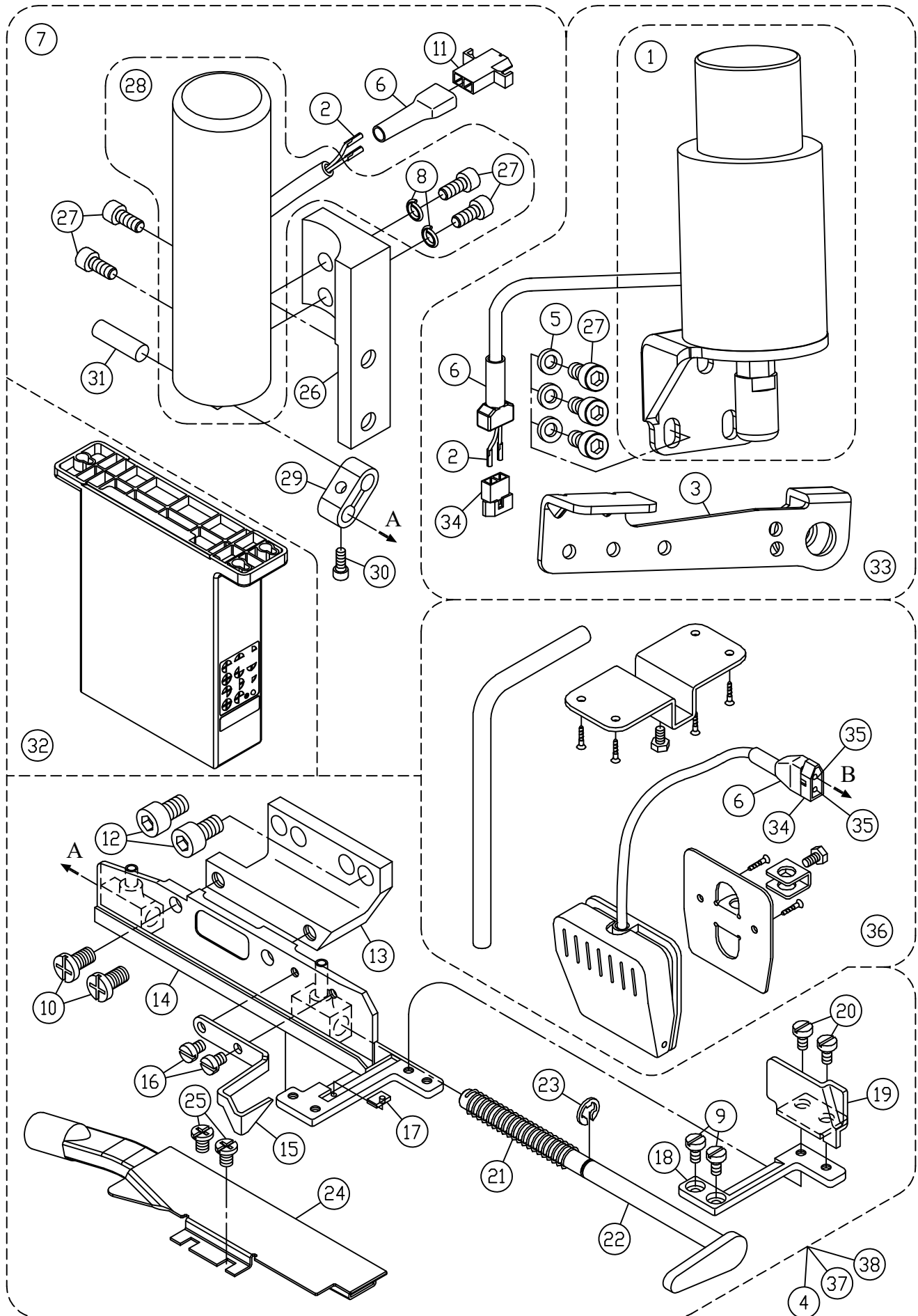


TC022H 單觸式自動切線 Electrical One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	4TC0220102	電磁鐵組 Solenoid Asm.	1
2	4AL013015	2P母端子 Power Cord	2
3	4TC0220103	拉桿 Level	1
4	4TC023A0105	刀座組 Frame Asm.	1
5	2100000323	墊圈 Washer	3
6	4AL013013	連接器套頭2P Power Cord Cap	2
7	4TC011A0123	磁力線圈組 Solenoid Asm.	1
8	90SW070	彈簧墊圈 Spring Washer	2
9	8MB03200405A	螺絲 Screw	2
10	8MC95300808E	螺絲 Screw	2
11	4PFE040107	2P公扣連接器 Power Cord	1
12	8MM06401210A	螺絲 Screw	2
13	4TC0100130	刀組座 Bracket	1
14	4TC0100131	刀座 Frame	1
15	4TC0100132	護指環 Collar	1
16	8MB03200406A	螺絲 Screw	2
17	4TC0100134	緩衝墊 Stopper	1
18	4TC0100135	固定刀片 Upper Knife	1
19	4TC0100136	布板側檔 Pipe Cover	1
20	8MB03200606K	螺絲 Screw	2
21	4TC0100138	彈簧 Spring	1
22	4TC0100139	活動刀片 Lower Knife	1
23	4TC0100140	E型扣環 E-Ring	1
24	4TC0110114	吸風布板側檔 Pipe Cover	1
25	8MC04280608D	螺絲 Screw	2
26	4TC0110120	固定座 Bracket	1
27	8MM06401210A	螺絲 Screw	7
28	4TC0110123	磁力線圈 Solenoid	1
29	4TC0110121	連結塊 Connecting Block	1
30	8MM04280807A	螺絲 Screw	1
31	2120000611	連結銷 Pin	1
32	4MN0280104	控制箱(TD-254) Control Box	1
33	/PFE011	電控式抬壓腳組 Thread-Wipe Presser Foot Components	1
34	4TC0260205	護罩 Cover	1
35	4TC0260204	手動開關 Push Button Switch	1
36	4TC01101151	支架 Bracket	1
37	8MC04280608D	螺絲 Screw	2
38	4PFE040108	2P公端子 Power Cord	2
39	4AL013017	2P母扣連接器 Power Cord	2
* 40	4TC0110115	支架 Bracket	1
41	4UTC0310301	斬刀組 Frame Asm.	1
* 42	4UTC0330301	斬刀組 Frame Asm.	1

* For UHU9000

TC022K 單觸式自動切線 ELECTRICAL ONE-TOUCH TYPE TAPE CUTTER

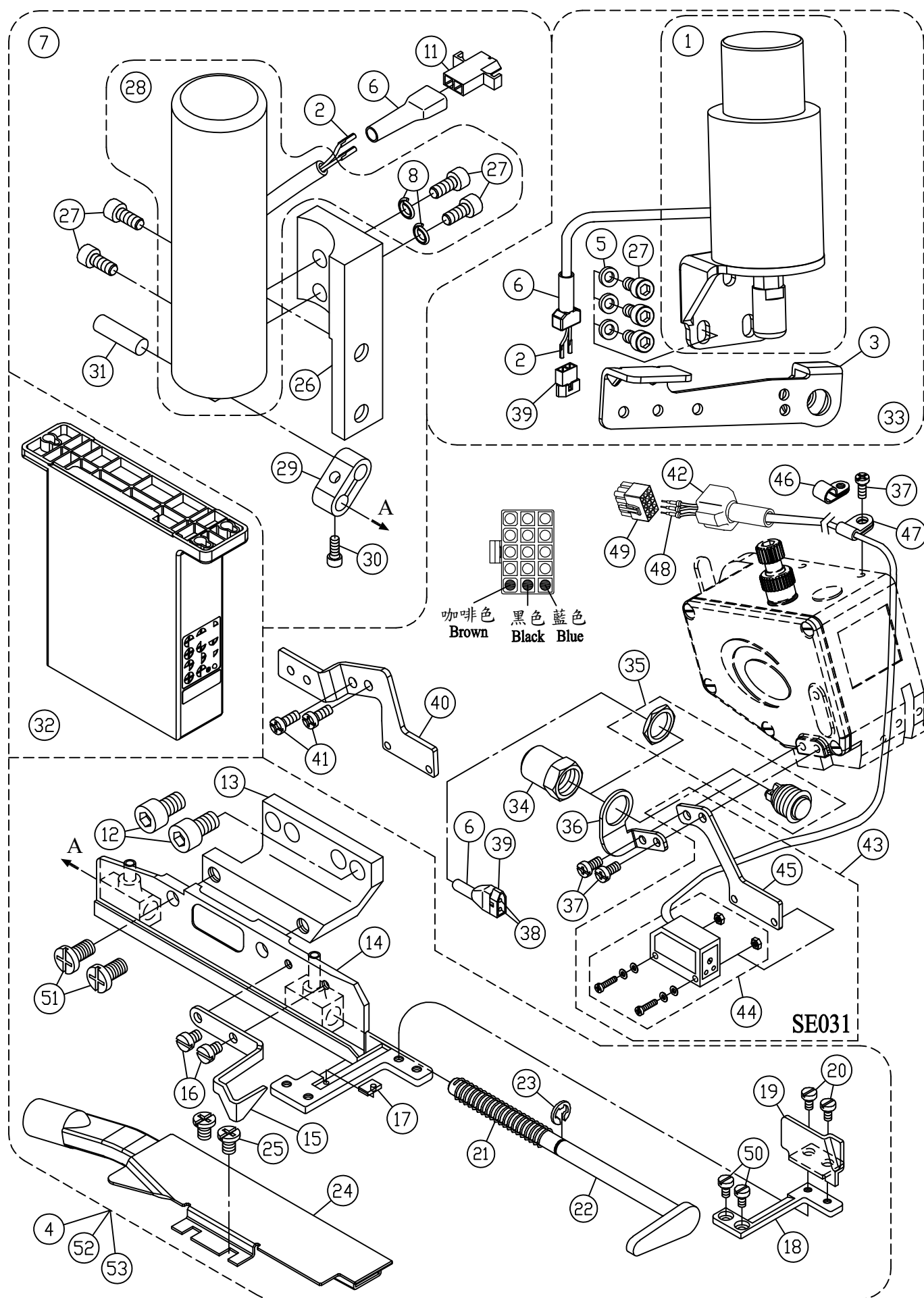


TC022K 單觸式自動切線 Electrical One-Touch Type Tape Cutter

序號	物料編號	名	稱	單位用量
Ref. No.	Parts No.	Description		Amt. Req.
1	4TC0220102	電磁鐵組	Solenoid Asm.	1
2	4AL013015	2P母端子	Power Cord	4
3	4TC0220103	拉桿	Level	1
4	4TC023A0105	刀座組	Frame Asm.	1
5	2100000323	墊圈	Washer	3
6	4AL013013	連接器套頭2P	Power Cord Cap	3
7	4TC011A0123	磁力線圈組	Solenoid Asm.	1
8	90SW070	彈簧墊圈	Spring Washer	2
9	8MB03200405A	螺絲	Screw	2
10	8MC95300808E	螺絲	Screw	2
11	4PFE040107	2P公扣連接器	Power Cord	1
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0110114	吸風布板側檔	Pipe Cover	1
25	8MC04280608D	螺絲	Screw	2
26	4TC0110120	固定座	Bracket	1
27	8MM06401210A	螺絲	Screw	7
28	4TC0110123	磁力線圈	Solenoid	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	4MN0280104	控制箱(TD-254)	Control Box	1
33	/PFE011	電控式抬壓腳組	Thread-Wipe Presser Foot Components	1
34	4AL013017	2P母扣連接器	Power Cord	2
35	4PFE040108	2P公端子	Power Cord	2
36	4TC001A0310	膝控開關組	Knee-Controlled Switch	1
37	4UTC0310301	斬刀組	Frame Asm.	1
*	38	4UTC0330301	斬刀組	1

* For UHU9000

TC022S 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER



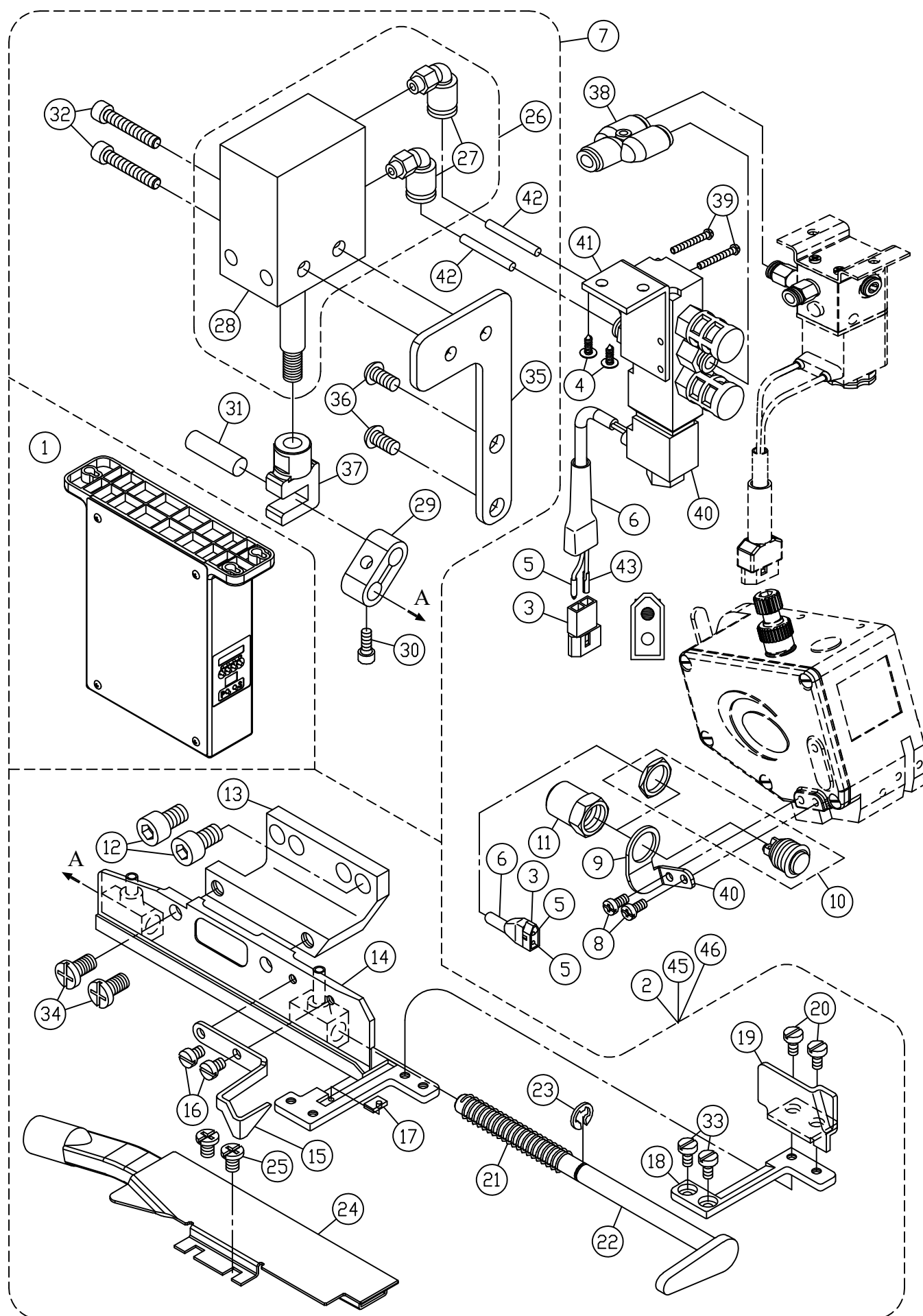
TC022S 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4TC0220102	電磁鐵組	Solenoid Asm.	1
2	4AL013015	2P母端子	Power Cord	2
3	4TC0220103	拉桿	Level	1
4	4TC023A0105	刀座組	Frame Asm.	1
5	2100000323	墊圈	Washer	3
6	4AL013013	連接器套頭2P	Power Cord Cap	3
7	4TC011A0123	磁力線圈組	Solenoid Asm.	1
8	90SW070	彈簧墊圈	Spring Washer	2
9	8MB03200405A	螺絲	Screw	2
10	8MC95300808E	螺絲	Screw	2
11	4PFE040107	2P公扣連接器	Power Cord	1
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0110114	吸風布板側檔	Pipe Cover	1
25	8MC04280608D	螺絲	Screw	2
26	4TC0110120	固定座	Bracket	1
27	8MM06401210A	螺絲	Screw	7
28	4TC0110123	磁力線圈	Solenoid	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	4MN0280104	控制箱(TD-254)	Control Box	1
33	/PFE011	電控式抬壓腳組	Thread-Wipe Presser Foot Components	1
34	4TC0260205	護罩	Cover	1
35	4TC0260204	手動開關	Push Button Switch	1
36	4TC01101151	支架	Bracket	1
37	8MC04280807D	螺絲	Screw	3
38	4PFE040108	2P公端子	Power Cord	2
39	4AL013017	2P母扣連接器	Power Cord	2
* *	40	4SE0110101	支架	1
* *	41	8MC04280607D	螺絲	2
	42	4AL013012	連接器套頭15P	1
	43	/SE031	電眼組	1
	44	4SE0010101	電眼	1
	45	4SE02101011	支架	1
*	46	4PFE050113	固定夾 (1/4")	1
	47	4PFE040103	管夾 (3/16")	1
	48	4AL013014	公端子	3
	49	4AL013016	15P公扣連接器	1
	50	8MB03200405A	螺絲	2
	51	8MC95300808E	螺絲	2
	52	4UTC0310301	斬刀組	1
* *	53	4UTC0330301	斬刀組	1

* For TL004 TL005

* * For UHU9000

TC023H 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER

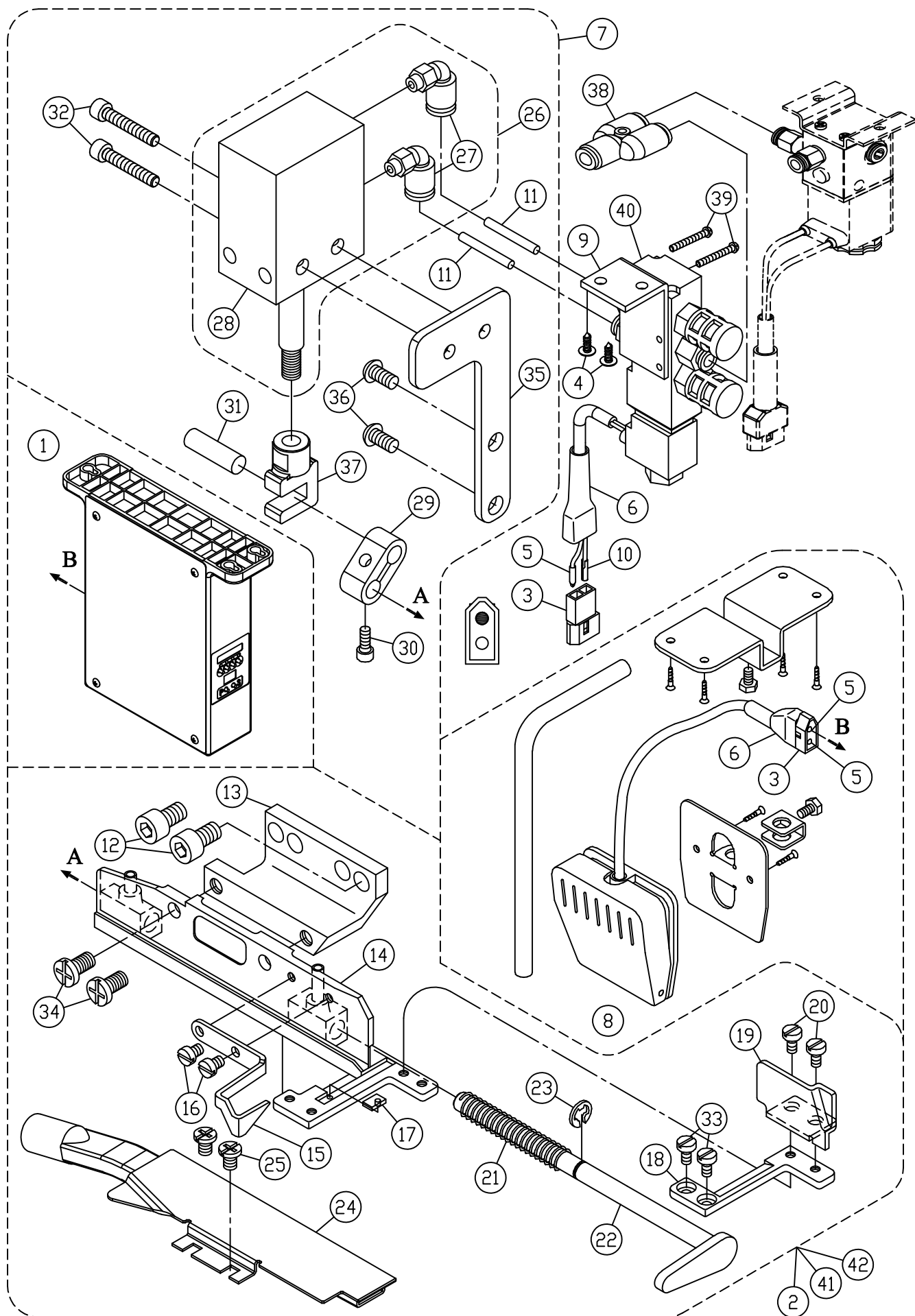


TC023H 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號	物料編號	名	稱	單位用量	
Ref. No.	Parts No.	Description		Amt. Req.	
1	4MN0280103	控制箱(TD-654)	Control Box	1	
2	4TC023A0105	刀座組	Frame Asm.	1	
3	4AL013017	2P母扣連接器	Power Cord	2	
4	8WD45001900A	螺絲	Screw	2	
5	4PFE040108	2P公端子	Power Cord	3	
6	4AL013013	連接器套頭2P	Power Cord Cap	2	
7	4TC023A0106	氣壓缸組	Air Cylinder Asm.	1	
8	8MC04280607D	螺絲	Screw	2	
9	4TC01101151	支架	Bracket	1	
10	4TC0260204	手動開關	Push Button Switch	1	
11	4TC0260205	護罩	Cover	1	
12	8MM06401210A	螺絲	Screw	2	
13	4TC0100130	刀組座	Bracket	1	
14	4TC0100131	刀座	Frame	1	
15	4TC0100132	護指環	Collar	1	
16	8MB03200406A	螺絲	Screw	2	
17	4TC0100134	緩衝墊	Stopper	1	
18	4TC0100135	固定刀片	Upper Knife	1	
19	4TC0100136	布板側檔	Pipe Cover	1	
20	8MB03200606K	螺絲	Screw	2	
21	4TC0100138	彈簧	Spring	1	
22	4TC0100139	活動刀片	Lower Knife	1	
23	4TC0100140	E型扣環	E-Ring	1	
24	4TC0110114	吸風布板側檔	Pipe Cover	1	
25	8MC04280608D	螺絲	Screw	2	
26	4TC011A0127	氣壓缸組	Air Cylinder Asm.	1	
27	4TC0230102	6mm快速接頭	Joint	2	
28	4TC0110127	氣壓缸	Cylinder	1	
29	4TC0110121	連結塊	Connecting Block	1	
30	8MM04280807A	螺絲	Screw	1	
31	2120000611	連結銷	Pin	1	
32	8MM05322109A	螺絲	Screw	2	
33	8MB03200405A	螺絲	Screw	2	
34	8MC95300808E	螺絲	Screw	2	
35	4TC0110129	支架	Holder	1	
36	8MP06401011A	螺絲	Screw	2	
37	4TC0110128	套筒	Clutch Sleere	1	
38	4TC012016	Y型三通接頭(6mm)	Y Connector (6mm)	1	
39	8MC03202006D	螺絲	Screw	2	
40	4TC0010303	換向閥(6mm)	Electrical Controller	1	
41	4TC00103011	楔片座	Bracket	1	
42	4TC0230103	φ6空氣管	Air Tube (L=2000mm)	2	
43	4AL013015	2P母端子	Power Cord	1	
*	44	4TC0110115	支架	Bracket	1
	45	4UTC0310301	斬刀組	Frame Asm.	1
*	46	4UTC0330301	斬刀組	Frame Asm.	1

* For UHU9000

TC023K 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER

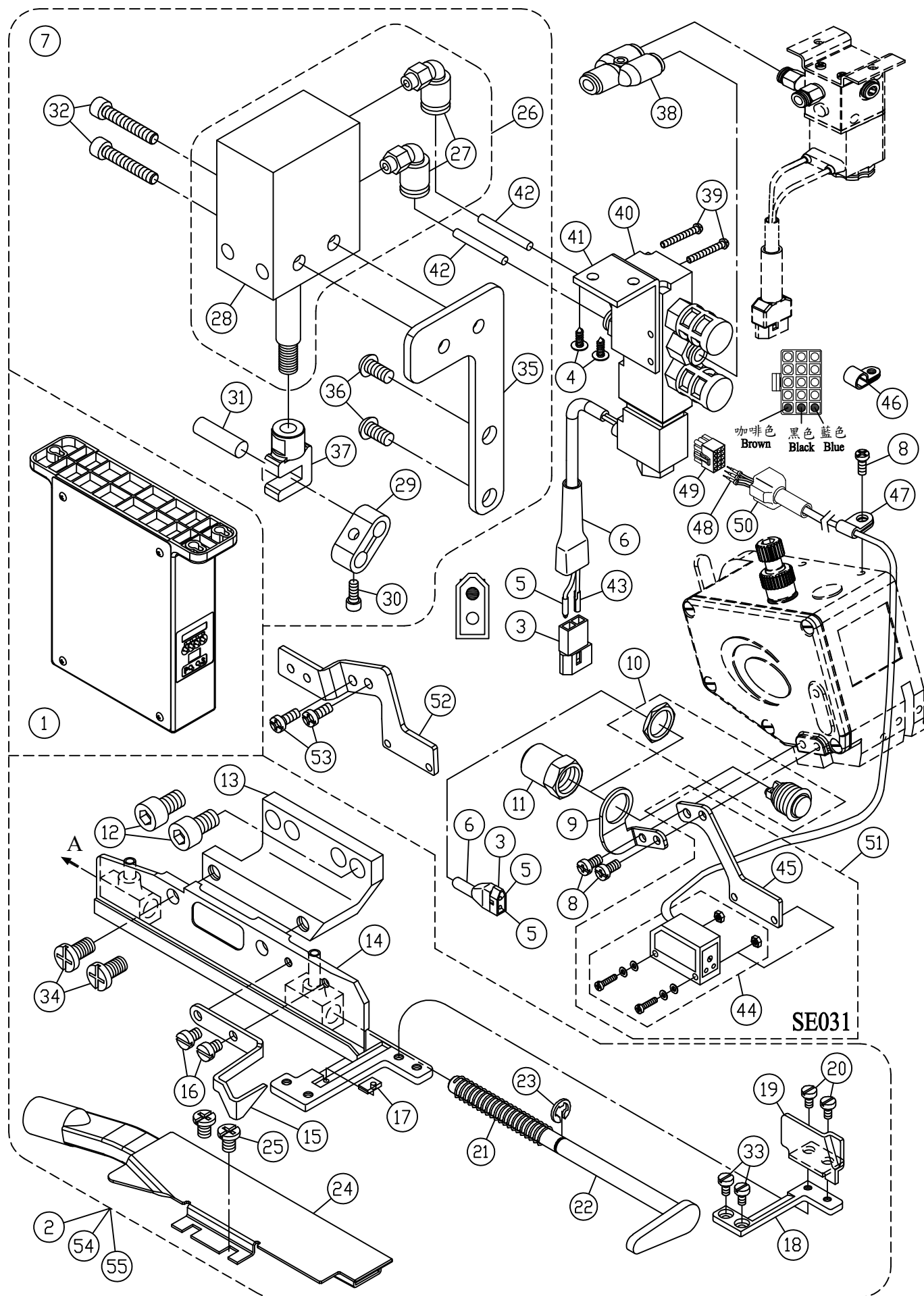


TC023K 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0280103	控制箱 (TD-654)	Control Box	1
2	4TC023A0105	刀座組	Frame Asm.	1
3	4AL013017	2P母扣連接器	Power Cord	2
4	8WD45001900A	螺絲	Screw	2
5	4PFE040108	2P公端子	Power Cord	3
6	4AL013013	連接器套頭2P	Power Cord Cap	2
7	4TC023A0106	氣壓缸組	Air Cylinder Asm.	1
8	4TC001A0310	膝控開關組	Knee-Controlled Switch	1
9	4TC00103011	楔片座	Bracket	1
10	4AL013015	2P母端子	Power Cord	1
11	4TC0230103	φ6空氣管	Air Tube (L=2000mm)	2
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0110114	吸風布板側檔	Pipe Cover	1
25	8MC04280608D	螺絲	Screw	2
26	4TC011A0127	氣壓缸組	Air Cylinder Asm.	1
27	4TC0230102	6mm快速接頭	Joint	2
28	4TC0110127	氣壓缸	Cylinder	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	8MM05322109A	螺絲	Screw	2
33	8MB03200405A	螺絲	Screw	2
34	8MC95300808E	螺絲	Screw	2
35	4TC0110129	支架	Holder	1
36	8MP06401011A	螺絲	Screw	2
37	4TC0110128	套筒	Clutch Sleere	1
38	4TC012016	Y型三通接頭 (6mm)	Y Connector (6mm)	1
39	8MC03202006D	螺絲	Screw	2
40	4TC0010303	換向閥 (6mm)	Electrical Controller	1
41	4UTC0310301	斬刀組	Frame Asm.	1
*	42	4UTC0330301	斬刀組	1

* For UHU9000

TC023S 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER



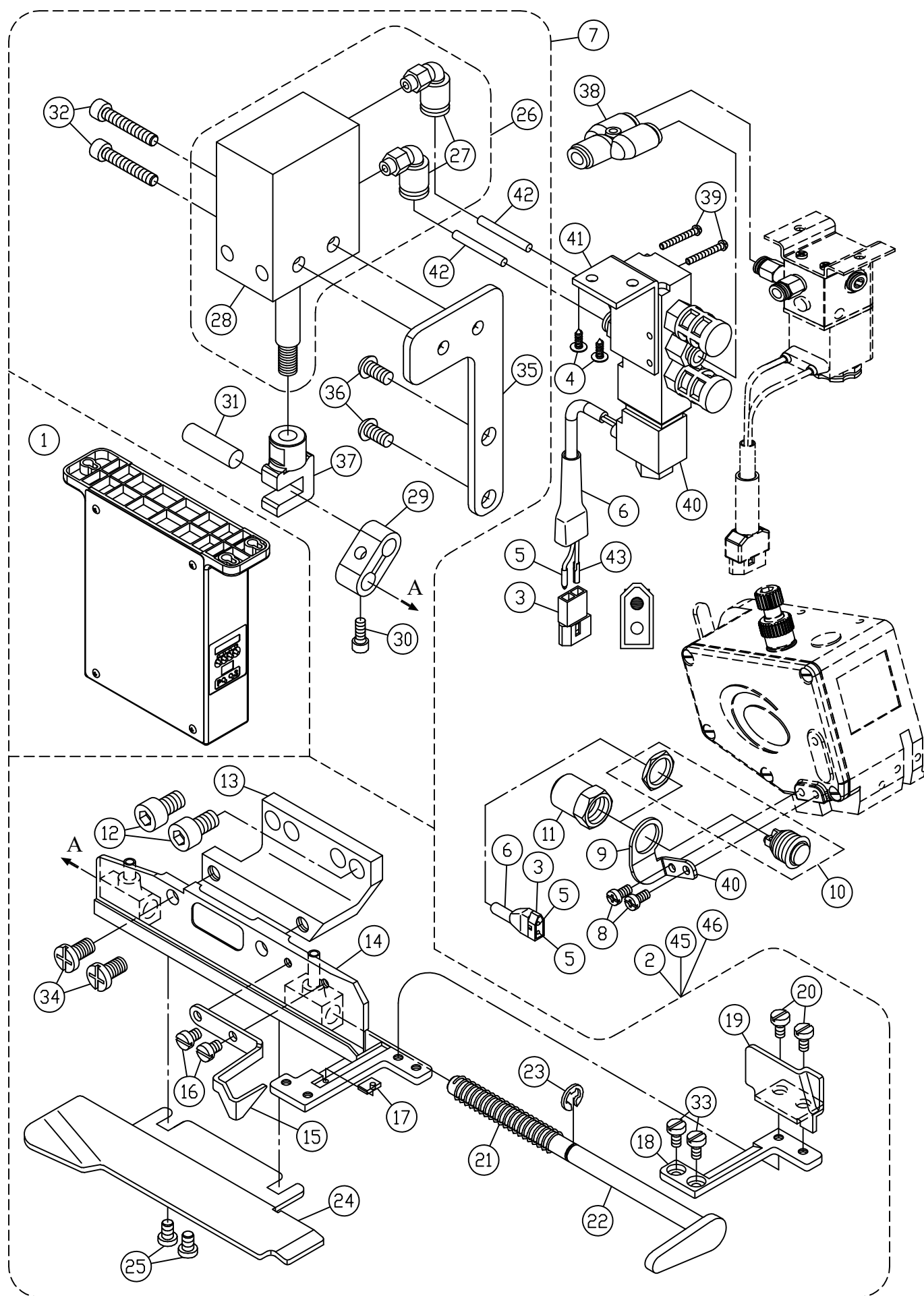
TC023S 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0280103	控制箱(TD-654)	Control Box	1
2	4TC023A0105	刀座組	Frame Asm.	1
3	4AL013017	2P母扣連接器	Power Cord	2
4	8WD45001900A	螺絲	Screw	2
5	4PFE040108	2P公端子	Power Cord	3
6	4AL013013	連接器套頭2P	Power Cord Cap	2
7	4TC023A0106	氣壓缸組	Air Cylinder Asm.	1
8	8MC04280807D	螺絲	Screw	3
9	4TC01101151	支架	Bracket	1
10	4TC0260204	手動開關	Push Button Switch	1
11	4TC0260205	護罩	Cover	1
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0110114	吸風布板側檔	Pipe Cover	1
25	8MC04280608D	螺絲	Screw	2
26	4TC011A0127	氣壓缸組	Air Cylinder Asm.	1
27	4TC0230102	6mm快速接頭	Joint	2
28	4TC0110127	氣壓缸	Cylinder	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	8MM05322109A	螺絲	Screw	2
33	8MB03200405A	螺絲	Screw	2
34	8MC95300808E	螺絲	Screw	2
35	4TC0110129	支架	Holder	1
36	8MP06401011A	螺絲	Screw	2
37	4TC0110128	套筒	Clutch Sleere	1
38	4TC012016	Y型三通接頭 (6mm)	Y Connector (6mm)	1
39	8MC03202006D	螺絲	Screw	2
40	4TC0010303	換向閥 (6mm)	Electrical Controller	1
41	4TC00103011	楔片座	Bracket	1
42	4TC0230103	φ6空氣管	Air Tube (L=2000mm)	2
43	4AL013015	2P母端子	Power Cord	1
44	4SE0010101	電眼	Photosensor (for TC:Type Tape Cutter)	1
45	4SE02101011	支架	Bracket	1
* 46	4PFE050113	固定夾 (1/4")	Thread Pipe Stay	1
47	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1
48	4AL013014	公端子	Power Cord	3
49	4AL013016	15P公扣連接器	Power Cord	1
50	4AL013012	連接器套頭15P	Power Cord Cap	1
51	/SE031	電眼組	Photosensor Asm.	1
** 52	4SE0110101	支架	Bracket	1
** 53	8MC04280607D	螺絲	Screw	2
54	4UTC0310301	斬刀組	Frame Asm.	1
** 55	4UTC0330301	斬刀組	Frame Asm.	1

* For TL004 TL005

**For UHU9000

TC024H 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER

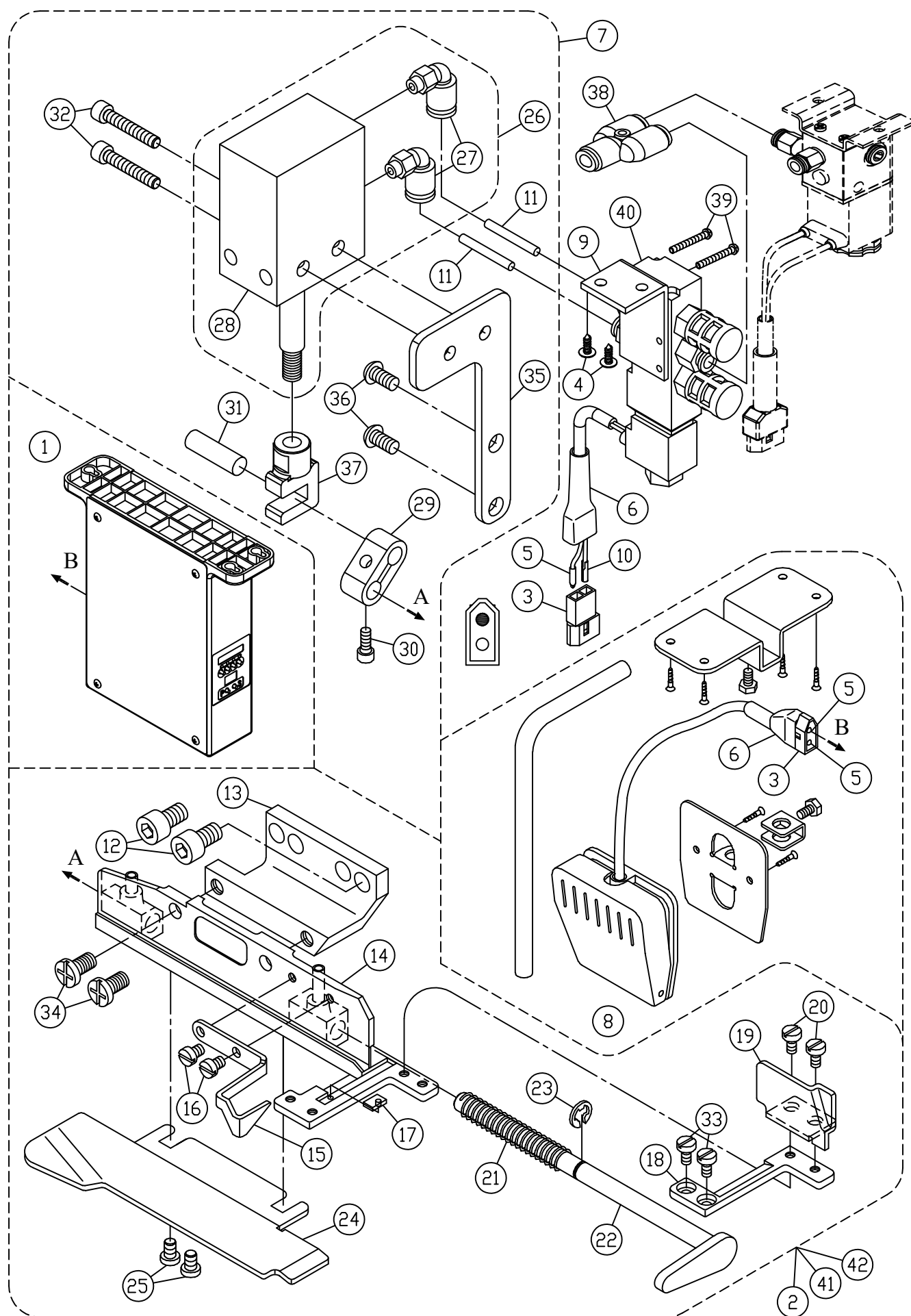


TC024H 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號	物料編號	名	稱	單位用量	
Ref. No.	Parts No.	Description		Amt. Req.	
1	4MN0280103	控制箱 (TD-654)	Control Box	1	
2	4TC021A0101	刀座組	Frame Asm.	1	
3	4AL013017	2P母扣連接器	Power Cord	2	
4	8WD45001900A	螺絲	Screw	2	
5	4PFE040108	2P公端子	Power Cord	3	
6	4AL013013	連接器套頭2P	Power Cord Cap	2	
7	4TC023A0106	氣壓缸組	Air Cylinder Asm.	1	
8	8MC04280607D	螺絲	Screw	2	
9	4TC01101151	支架	Bracket	1	
10	4TC0260204	手動開關	Push Button Switch	1	
11	4TC0260205	護罩	Cover	1	
12	8MM06401210A	螺絲	Screw	2	
13	4TC0100130	刀組座	Bracket	1	
14	4TC0100131	刀座	Frame	1	
15	4TC0100132	護指環	Collar	1	
16	8MB03200406A	螺絲	Screw	2	
17	4TC0100134	緩衝墊	Stopper	1	
18	4TC0100135	固定刀片	Upper Knife	1	
19	4TC0100136	布板側檔	Pipe Cover	1	
20	8MB03200606K	螺絲	Screw	2	
21	4TC0100138	彈簧	Spring	1	
22	4TC0100139	活動刀片	Lower Knife	1	
23	4TC0100140	E型扣環	E-Ring	1	
24	4TC0100141	布板側檔	Pipe Cover	1	
25	8MB03200305A	螺絲	Screw	2	
26	4TC011A0127	氣壓缸組	Air Cylinder Asm.	1	
27	4TC0230102	6mm快速接頭	Joint	2	
28	4TC0110127	氣壓缸	Cylinder	1	
29	4TC0110121	連結塊	Connecting Block	1	
30	8MM04280807A	螺絲	Screw	1	
31	2120000611	連結銷	Pin	1	
32	8MM05322109A	螺絲	Screw	2	
33	8MB03200405A	螺絲	Screw	2	
34	8MC95300808E	螺絲	Screw	2	
35	4TC0110129	支架	Holder	1	
36	8MP06401011A	螺絲	Screw	2	
37	4TC0110128	套筒	Clutch Sleere	1	
38	4TC012016	Y型三通接頭 (6mm)	Y Connector (6mm)	1	
39	8MC03202006D	螺絲	Screw	2	
40	4TC0010303	換向閥 (6mm)	Electrical Controller	1	
41	4TC00103011	楔片座	Bracket	1	
42	4TC0230103	φ6空氣管	Air Tube (L=2000mm)	2	
43	4AL013015	2P母端子	Power Cord	1	
*	44	4TC0110115	支架	Bracket	1
	45	4UTC0310301	斬刀組	Frame Asm.	1
*	46	4UTC0330301	斬刀組	Frame Asm.	1

* For UHU9000

TC024K 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER

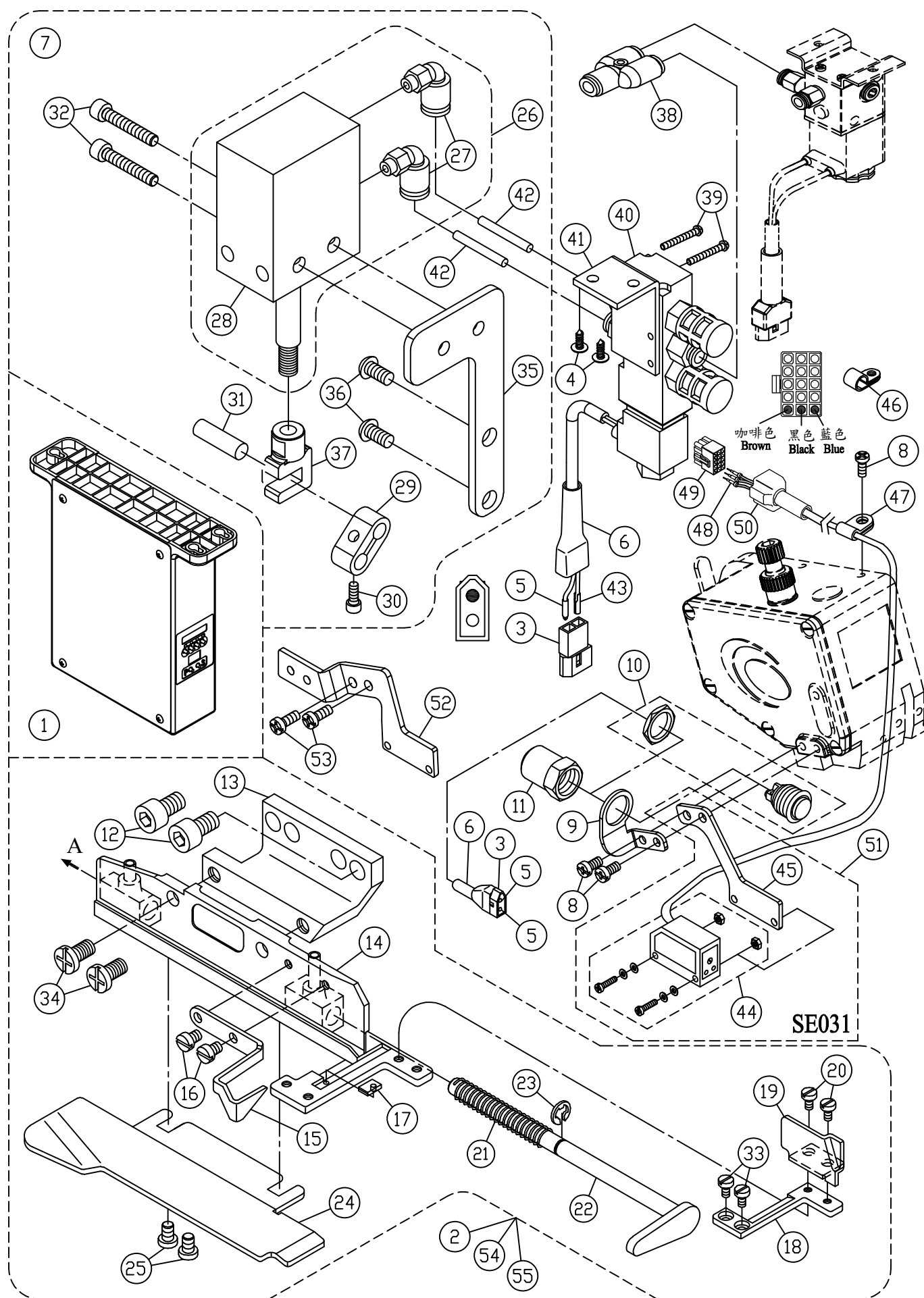


TC024K 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號	物料編號	名	稱	單位用量
Ref. No.	Parts No.	Description		Amt. Req.
1	4MN0280103	控制箱(TD-654)	Control Box	1
2	4TC021A0101	刀座組	Frame Asm.	1
3	4AL013017	2P母扣連接器	Power Cord	2
4	8WD45001900A	螺絲	Screw	2
5	4PFE040108	2P公端子	Power Cord	3
6	4AL013013	連接器套頭2P	Power Cord Cap	2
7	4TC023A0106	氣壓缸組	Air Cylinder Asm.	1
8	4TC001A0310	膝控開關組	Knee-Controlled Switch	1
9	4TC00103011	楔片座	Bracket	1
10	4AL013015	2P母端子	Power Cord	1
11	4TC0230103	φ6空氣管	Air Tube (L=2000mm)	2
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0100141	布板側檔	Pipe Cover	1
25	8MB03200305A	螺絲	Screw	2
26	4TC011A0127	氣壓缸組	Air Cylinder Asm.	1
27	4TC0230102	6mm快速接頭	Joint	2
28	4TC0110127	氣壓缸	Cylinder	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	8MM05322109A	螺絲	Screw	2
33	8MB03200405A	螺絲	Screw	2
34	8MC95300808E	螺絲	Screw	2
35	4TC0110129	支架	Holder	1
36	8MP06401011A	螺絲	Screw	2
37	4TC0110128	套筒	Clutch Sleere	1
38	4TC012016	Y型三通接頭 (6mm)	Y Connector (6mm)	1
39	8MC03202006D	螺絲	Screw	2
40	4TC0010303	換向閥 (6mm)	Electrical Controller	1
41	4UTC0310301	斬刀組	Frame Asm.	1
* 42	4UTC0330301	斬刀組	Frame Asm.	1

* For UHU9000

TC024S 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER



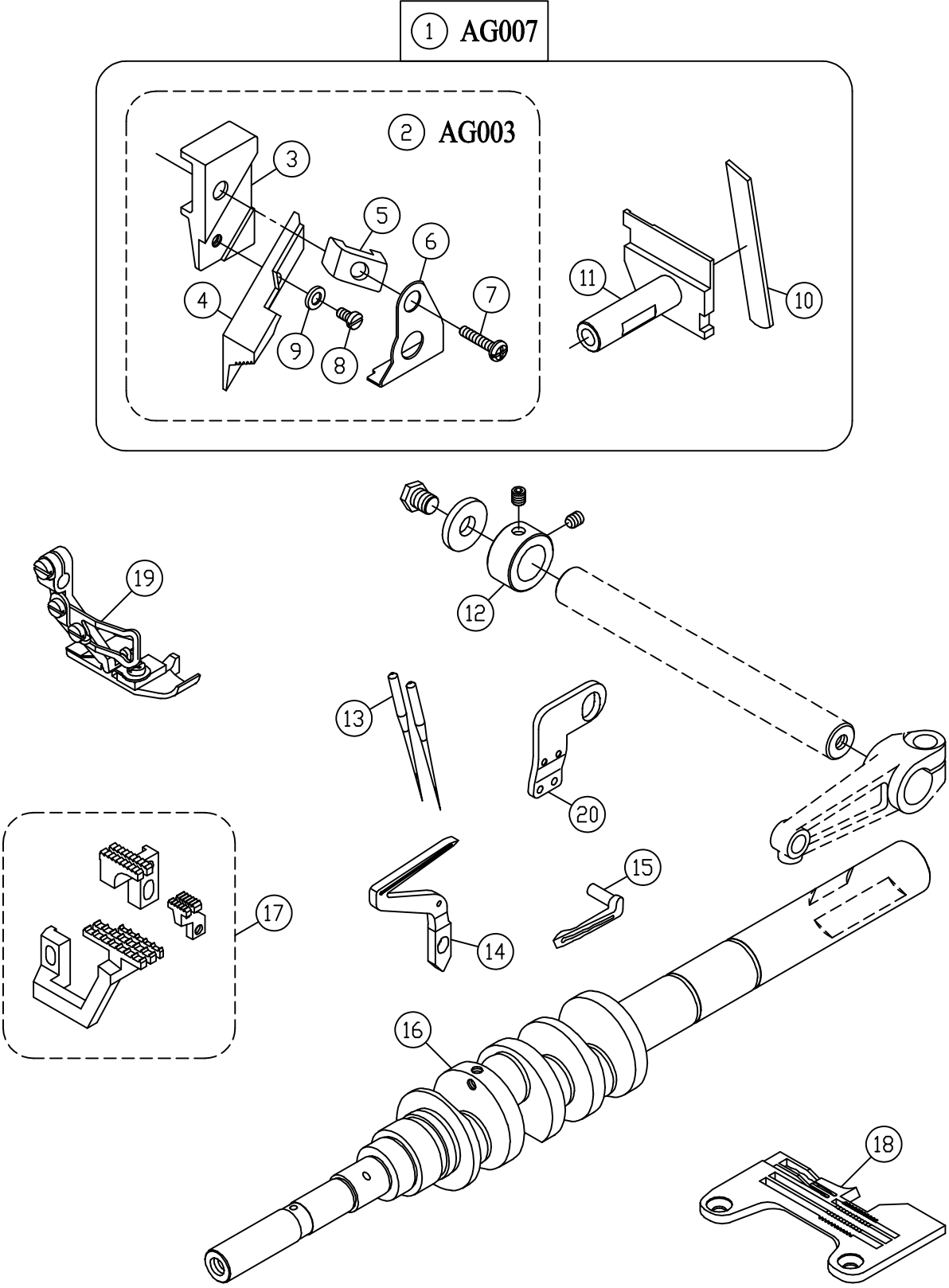
TC024S 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0280103	控制箱(TD-654)	Control Box	1
2	4TC021A0101	刀座組	Frame Asm.	1
3	4AL013017	2P母扣連接器	Power Cord	2
4	8WD45001900A	螺絲	Screw	2
5	4PFE040108	2P公端子	Power Cord	3
6	4AL013013	連接器套頭2P	Power Cord Cap	2
7	4TC023A0106	氣壓缸組	Air Cylinder Asm.	1
8	8MC04280807D	螺絲	Screw	3
9	4TC01101151	支架	Bracket	1
10	4TC0260204	手動開關	Push Button Switch	1
11	4TC0260205	護罩	Cover	1
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0100141	布板側檔	Pipe Cover	1
25	8MB03200305A	螺絲	Screw	2
26	4TC011A0127	氣壓缸組	Air Cylinder Asm.	1
27	4TC0230102	6mm快速接頭	Joint	2
28	4TC0110127	氣壓缸	Cylinder	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	8MM05322109A	螺絲	Screw	2
33	8MB03200405A	螺絲	Screw	2
34	8MC95300808E	螺絲	Screw	2
35	4TC0110129	支架	Holder	1
36	8MP06401011A	螺絲	Screw	2
37	4TC0110128	套筒	Clutch Sleere	1
38	4TC012016	Y型三通接頭 (6mm)	Y Connector (6mm)	1
39	8MC03202006D	螺絲	Screw	2
40	4TC0010303	換向閥 (6mm)	Electrical Controller	1
41	4TC00103011	楔片座	Bracket	1
42	4TC0230103	φ6空氣管	Air Tube (L=2000mm)	2
43	4AL013015	2P母端子	Power Cord	1
44	4SE0010101	電眼	Photosensor (for TC:Type Tape Cutter)	1
45	4SE02101011	支架	Bracket	1
* 46	4PFE050113	固定夾 (1/4")	Thread Pipe Stay	1
47	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1
48	4AL013014	公端子	Power Cord	3
49	4AL013016	15P公扣連接器	Power Cord	1
50	4AL013012	連接器套頭15P	Power Cord Cap	1
51	/SE031	電眼組	Photosensor Asm.	1
** 52	4SE0110101	支架	Bracket	1
** 53	8MC04280607D	螺絲	Screw	2
54	4UTC0310301	斬刀組	Frame Asm.	1
** 55	4UTC0330301	斬刀組	Frame Asm.	1

* For TL004 TL005

**For UHU9000

UH9104F 更換零件 SPARE PARTS



機型 Models	更換零件 Main Parts	針板 Needle Plate	上送壓腳組 Top Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9104F-243-H14		5212TP0019	5212PF0004	5212FD0004	5212DF0011	5212AF0001

UH9104F 更換零件 Spare Parts

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
** 1	/AG007	角刀組	Angled Knife Set	1
** 2	/AG003	上角刀組	Upper Angled Knife Set	1
3	4AG0030103	角刀座	Knife Set	1
4	4AG0030104	上角刀	Upper Angled Knife	1
5	4AG0030105	角刀壓板	Presser Plate	1
6	4AG0030106	切屑壓板	Angle Knife Cover	1
7	8MC04281607D	螺絲	Screw	1
8	8MB03200406A	螺絲	Screw	1
9	4AG0030109	墊圈	Washer	1
10	4AG0050104	下平寬刀	Lower Knife	1
11	4AG0050105	下刀架	Bracket	1
12	2120000444	變距隔環	Spacer	1
13	66732-14	針	Needle (DC*27#14)	2
14	5212LL0002	下結線鉤	Lower Looper	1
15	5212UL0006	上結線鉤	Upper Looper	1
16	2120001501	主軸	Crankshafe	1
17	5212DG0901	送布齒組	Feed Dog Asm.	1
18	5212TP0019	針板	Needle Plate	1
19	5212PF0004	上送壓腳組	Top Presser Foot Asm.	1
20	2121001510	導線	Thread Guide	1

** 整組套件



NTD7701
4-Needle, 6-Thread Flat-Seamer,
Feed-Off-The-Arm Machine



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、 Elastic hemmer)



UHU9304/TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band
Onto Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



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